

**westcoat**<sup>®</sup>  
SPECIALTY COATING SYSTEMS

**PRODUCT  
SPECIFICATION**

**TC**

**TEXTURE COAT**  
DECORATIVE TEXTURED SURFACES

**TC-74 Temper-Crete™ Primer & Topcoat Cement**

**Description**

Westcoat TC-74 Temper-Crete™ Primer & Topcoat Cement is a specially formulated, proprietary cement blend.

**Uses**

TC-74 is designed to be used in conjunction with EC-24 Temper-Crete™ Urethane to create a urethane cement primer and topcoat for use in the Temper-Crete™ Systems.

**Advantages**

Thermal Shock Resistant ▪ Low Odor ▪ High Compressive Strength ▪ High Build ▪ Versatile ▪ Chemical Resistant ▪ Heat Resistant

Product Data			
<b>Packaging</b>	10 lb bags	<b>Color</b>	White
<b>Coverages</b>	Coverage will vary depending on use.	<b>Mix Ratio</b>	1 bag of TC-74 per 1 kit of EC-24
<b>VOC Content</b>	0 gm/l	<b>Shelf Life</b>	6 months in unopened package

**Inspection**

Temper-Crete™ should only be applied directly to prepared concrete. Do not apply Temper-Crete™ over existing coatings, tile, wood, etc. Concrete must be clean, dry and free of grease, paint, oil, dust, curing agents or any foreign material that will prevent proper adhesion. Any laitance or weak layers of concrete should be removed, prior to application. The concrete should be at least 3,500 PSI, porous and able to absorb water. A minimum of 14 days curing time is required on all concrete. Do not apply over damp or water-soaked concrete.

**Preparation**

Pre-cut and clean all cracks and joints with a concrete diamond blade to at least ¼ x ¼ inch. Anchor grooves/keyways should be cut six inches from all free edges, walls, perimeter, drains and both sides of joints. Anchor keyways should be cut to a depth and width two times the thickness of the Temper-Crete™ floor. Prepare concrete to a profile equal to CSP 3-5 as specified by ICRI. Methods may vary according to the condition and hardness of the concrete. When preparing the surface use caution when shot blasting, scarifying too aggressively or grinding too smooth. Do not feather edge the Temper-Crete™ System. Always terminate into an anchor groove/keyway. For more information on preparation, please refer to the appropriate System Specification Sheet.

**Moisture**

All concrete should be tested for moisture before applying a seamless coating. If moisture emissions exceed 15 lbs/1000 square feet (ASTM F1869) or if the relative humidity (RH) exceeds 90% (ASTM F2170), contact the manufacturer before application.

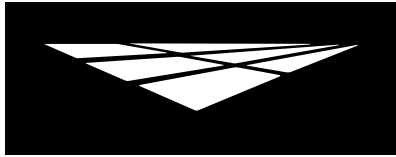
DISCLAIMER: PURCHASER'S SOLE AND EXCLUSIVE REMEDY AGAINST THE MANUFACTURER OF WESTCOAT, SHALL BE LIMITED SOLELY TO THE REPLACEMENT OF ANY DEFECTIVE MATERIAL OR A PAYMENT BY THE MANUFACTURER IN AN AMOUNT EQUAL TO THE COST OF THE ORIGINAL MATERIAL.



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1 of 3  
TC-74 6/22



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## **TC-74 Temper-Crete™ Primer & Topcoat Cement**

### **For Use as a Primer**

Priming the substrate is not normally required, but due to variances in concrete, surface profile and desired finish, priming may be needed to help stabilize the substrate and ensure a more uniform finish. All materials should be conditioned at 60-75F degrees for a minimum of 24 hours, before use. Pre-mix EC-24 Temper-Crete™ Urethane parts A and B individually. In a clean vessel, mix the entire contents of EC-24 part A and B together for 30 seconds with a mechanical mixer. Slowly add one bag of TC-74 Temper-Crete™ Primer & Topcoat Cement and thoroughly mix the materials until a homogeneous mix is attained (~60 seconds), while being sure to scrape the sides of the vessel while mixing. Apply the mixture onto the surface at a rate of ~120-150 square feet per mix using a 1/8 inch notched trowel or squeegee and back roll with a 3/8 inch nap roller cover. Primer should be applied into anchor grooves/keyways, but brushed out to prevent from filling. Allow primer to dry for ~8-10 hours at 72F degrees, before proceeding with additional coatings. For more information on product application, please refer to the appropriate System Specification sheet.

### **For Use as a Topcoat**

All materials should be conditioned at 60-75F degrees for a minimum of 24 hours, before use. Pre-mix EC-24 Temper-Crete™ Urethane parts A and B individually. In a clean vessel, mix the entire contents of EC-24 part A and B together for 30 seconds with a mechanical mixer. Slowly add one bag of TC-74 Temper-Crete™ Primer & Topcoat Cement and thoroughly mix the materials until a homogeneous mix is attained (~60 seconds), while being sure to scrape the sides of the vessel while mixing. Apply the Topcoat mixture onto the surface using a squeegee or rubber float at a rate of 180-210 square feet per mix and back roll with a 3/8 inch nap roller cover. Ensure an even application and avoid leaving puddles or dry spots. For more information on product application, please refer to the appropriate System Specification sheet.

### **Dry Time**

Light foot traffic should be permitted after 18 hours. Heavy traffic and exposure to moisture and chemicals should be permitted after 72 hours. All dry times based on 72F degrees. Colder temperatures will prolong dry times. For more information on Dry Times, please refer to the appropriate System Specification sheet.

### **Clean Up**

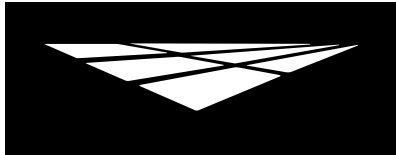
Uncured material can be removed with an environmentally-safe solvent. If cured, material can only be removed mechanically.

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2 of 3  
TC-74 6/22



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### Health Precautions

Inhalation of vapor or mist can cause headache, nausea, irritation of nose, throat and lungs. Prolonged or repeated skin contact can cause slight skin irritation. All products have the potential of causing skin irritations or allergic reactions. Cements contain silicas; dust mask or respirator should be used when mixing, sanding or grinding. Be careful not to get on skin, clothes or in eyes. Glove and respirators are strongly recommended. Avoid breathing vapors. If splashed in the eye, flush with warm water and contact a physician if blurring persists.

Extinguish all pilot lights and sources of ignition, such as electrical motors. Be sure to have adequate cross ventilation prior to installing.

### Limitations

- This system is designed for professional use only, by experienced applicators.
- Read Product Specification Sheets for every product you will be using before beginning the project.
- Be sure to do adequate surface preparation.
- Avoid application while ambient and substrate temperatures are climbing, as pinholes may appear.
- Be sure to measure and mix properly. Do not overmix material.
- For interior use only.
- May be slippery when wet.
- Do not apply to damp or wet surfaces.
- Temper-Crete™ will have a mottled finish and a uniform color cannot be guaranteed.
- Be aware of the pot life of mixed material. Once materials are combined, immediately remove mix from mixing vessel.
- Do not apply in temperatures below 50°F or temperatures above 85°F. Hot or Cold weather will effect dry times.
- Do not apply material in direct sunlight. This can cause early surface dry, which can cause the surface to expand and crack.
- Material will discolor in time. Ultraviolet and some artificial lights may cause floors to discolor faster.
- Approval and verification of proposed colors, textures and slip resistance is recommended.
- Do not allow Westcoat products to freeze.
- Do not apply the Temper-Crete™ System if the concrete substrate has ASR (Alkali Silica Reaction) or is susceptible to ASR.
- The Temper-Crete™ System follows the overall lay of the existing substrate and the finished floor may reflect conditions of the existing substrate. These conditions include, but are not limited to, a "wavy" appearance or transitions between slabs.

### Slip Precaution

Westcoat Specialty Coatings Systems highly recommends the use of a slip-resistant additive to all coatings/systems that may be exposed to wet, oily, greasy or slippery conditions. It is the end user's responsibility to provide a flooring system that meets current safety standards. Westcoat and its distributors will not be responsible for injury incurred during a slip and fall incident. For the current coefficient of friction requirements, please consult your local building codes.

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3 of 3  
TC-74 6/22