

westcoat®
SPECIALTY COATING SYSTEMS

MACOAT™ CUSTOM



WATERPROOF
RELIABLE MOISTURE BARRIERS



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MACOAT CUSTOM SUBMITTAL PACKAGE

DIVISION 7 – THERMAL AND MOISTURE PROTECTION
SECTION 07 18 13 PEDESTRIAN TRAFFIC COATINGS
CONCRETE SURFACES

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SYSTEM BROCHURE



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MACoat



ABOUT MACOAT:

MACoat™ is a fiberlath reinforced deck system, engineered for use on above grade concrete and reinforced plywood decks. MACoat is commonly specified for the restoration of elevated walking surfaces. This waterproofing system delivers superior durability for multi-family, commercial and residential buildings. Different from most urethane coatings, it allows water vapor to migrate up and pass through the coating, while still shedding liquid water from off the top.



REBUFFS RAIN, SNOW + SPILLS.

- Extensive Testing and Certifications
- Permeable Waterproofing
- Flexible
- Fast Drying
- Cost Effective
- Low VOCs - Environmentally Safe Acrylics
- Solar Reflective Option is CRRC approved.



FOR PROFESSIONAL USE ONLY.



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IAPMO ER-587 • Class A Fire Rating (over concrete) • City of Los Angeles Approval
Meets AC-39 Standards for Walking Decks • Class III Permeable Vapor Retarder (ASTM E96)
Berkeley Analytical - Certificate No: 170824-01

Lightweight

Designed for use on elevated concrete and many plywood walking decks, MACoat weighs less than one pound per square foot when installed.

Waterproof

A combination of our fiberlath, a proprietary acrylic waterproofing resin mixed with a specially formulated cement, and sealed with an acrylic topcoat, MACoat provides long-lasting protection.

Helps eliminate slipping

Ensure safe pedestrian traffic in a variety of conditions. MACoat's textured finish provides a skid resistant surface for added safety.

Fast access after installation

Spend less time waiting. MACoat dries quickly for fast access during and after installation.

Great for old or new surfaces

Easily rehabilitate problem surfaces. In many cases, MACoat can be applied over existing deck systems, saving time and labor. MACoat works equally well on new surfaces and comes in a wide variety of colors and textures.

Versatile

Install over concrete or reinforced plywood. MACoat Underlayment waterproofing system also available.

MACoat Standard



Substrate Fiberlath Base Coat Slurry Coat Pigmented Acrylic Topcoat

MACoat Custom



Substrate Fiberlath Base Coat Slurry Coat Grout Coat Texture Coat, Stain and Sealer

MACoat Underlayment



Primer Sheet Membrane MACoat Application



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SYSTEM SPECIFICATION SHEET

		westcoat® SPECIALTY COATING SYSTEMS	SYSTEM SPECIFICATION
WP	WATERPROOF RELIABLE MOISTURE BARRIERS	MACoat™ Custom Finish	

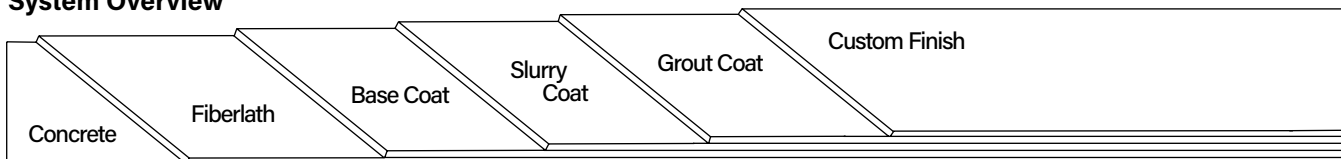
Description

The MACoat™ Custom Finish System is a fiberlath reinforced deck system installed with a series of four or five separate waterproof acrylic applications and sealed with one of Westcoat's clear sealers. The MACoat™ Custom Finish gives the look and feel of slate, flagstone or tile. The finished product weighs approximately one pound per square foot.

Uses

The MACoat™ Custom Finish is mainly used on elevated concrete walking decks. MACoat™ Custom Finish is designed for balconies, corridors, stairs and landings. It is regularly specified for homes, hotels, condominiums, apartments, office buildings and is suitable for parking structures with vehicular traffic. In many cases, it can be applied over existing deck systems to provide an excellent method for the rehabilitation of problem surfaces.

System Overview



System Data

Coverages	Base Coat	Slurry Coat	Grout Coat	Texture Coat	WB Stain	Sealer
	220-260 ft² per batch	250-320 ft² per batch	100-150 ft² per batch	150-200 ft² per batch	150-400 ft² per gallon	200-300 ft² per gallon

Components	WP-51 Polyurethane Sealant EC-72 Epoxy Patch Gel WP-47H Fiberlath Heavy Duty WP-47A Seam Tape WP-90 Waterproofing Resin WP-81 Cement Modifier TC-1 Basecoat Cement TC-2 Smooth Texture Cement TC-5 Grout Texture Cement TC-40 Liquid Colorant SC-35 Water-Based Stain SC-70 Acrylic Lacquer Sealer	Shelf Life
		1-2 years 2 years 5 years 1 year 2 years 2 years 1 year 1 year 1 year 1 year 2 years 5 years



Certifications	IAPMO ER-587 Class A Fire Rating (over concrete)
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Advantages

Flexible • Durable • Fast Access After Installation • Choice of Colors and Textures • Tough Final Coat is UV Resistant • Safe, Skid Resistant Textured Finish • Environmentally Safe Acrylics • Waterproof

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	westcoat® SPECIALTY COATING SYSTEMS	SYSTEM SPECIFICATION
WP	WATERPROOF RELIABLE MOISTURE BARRIERS	<div style="display: flex; justify-content: space-between;"> MACoat™ Custom Finish </div>

Inspection

Concrete must be a minimum of 2 inches thick. It must be clean, dry and free of grease, paint, oil, dust, curing agents, laitance or any foreign material that will prevent proper adhesion. The concrete should be at least 2,500 PSI, porous and able to absorb water. A minimum of 28 days curing time is required on all concrete. Decks should meet local building code.

Moisture

All concrete should be tested for moisture before applying a seamless coating. If moisture emissions exceed 4% by weight using a concrete moisture meter (ASTM F2659) or if the relative humidity (RH) exceeds 75% (ASTM F2170), please refer to the EC-15 Moisture Vapor Barrier Product Specification Sheet.

Preparation

Prepare concrete to a profile equal to CSP 3 as specified by ICRI. Over existing coating, abrade the surface and do an adhesion test. For rough concrete, a slurry coat may be applied. Create the slurry coat by adding one gallon of WP-81 Cement Modifier and up to ½ gallon of water into a clean mixing bucket and add one bag of TC-1 Basecoat Cement. Mix until uniform with a mechanical mixer at a low rpm. Trowel the slurry mix over the surface to achieve a smooth finish. Coverage of the slurry coat is between 100-150 square feet per batch. Using a brush wet with water, feather all outside edges. After surface is dry (usually 30 minutes to 2 hours at 70 degrees), scrape or grind off any ridges or trowel marks. Applied prior to the MACoat™ installation.

Concrete Expansion Joints

Moving expansion joints should be honored and filled with a 2 part urethane sealant (approved by Westcoat). Sides of joints should be cleaned and applied per joint sealant manufacturer's recommendation after the MACoat™ process is completed.

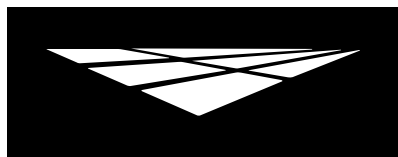
Concrete Seams and Cracks

Cracks greater than 1/32 inch should be routed out 1/4 x 1/4 inch. Install WP-47A Seam Tape over all cracks and seams. Apply EC-72 Epoxy Patch Gel into the tape with a trowel or putty knife to smooth and broadcast with 30 grit silica sand to allow adhesion of the coating. Allow EC-72 3-4 hours to cure before the next coat. This is a remedial approach to patch cracks and there is no guarantee that cracks will not reappear.

Concrete Repair

For concrete that needs repairs beyond just dormant cracks, TC-23 Mortar Mix can be used. TC-23 is designed to be used as a general concrete repair mix for horizontal and vertical applications and can be used as a patching/underlayment material under most Westcoat systems. Please refer to the TC-23 Mortar Mix Product Specification Sheet for details.

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Primer Requirements

Priming is not required over properly prepared concrete or plywood. When coating over an existing surface, prime with EC-11 Water Based Epoxy at the rate of 300 square feet per gallon and broadcast with 30 grit or 60 grit silica sand to increase adhesion of the next coat.

Flashing

Flashing should be set in a bed of EC-72 and nailed only as needed. The vertical portion of the wall to deck flashing should be nailed at all studs, after the epoxy base has cured. Overlap all seams at least 4 inches. Caulk between overlapped flashing, as well as the seam, with WP-51 Polyurethane Sealant or WP-53 Hybrid Sealant. (Note: If the flashing is not bonderized, it must be prepared in accordance with SSPC-SP11 surface preparation standards, in order for the coating to adhere properly). If any repairs are needed on the flashing, where it was pinned or fastened, it is recommended to patch with EC-72. Be sure to broadcast #30 silica sand on any exposed EC-72 to ensure proper adhesion of the MACoat System.

Base Coat

Lay out WP-47H Fiberlath Heavy Duty reinforcing mesh on the deck, overlapping the seams approximately 2 inches. Combine one bag of TC-1 Basecoat Cement with five gallons of WP-90 Waterproofing Resin. This mix is larger than five gallons, so if wanting to use a five gallon pail to mix, combine 25 pounds of TC-1 with 2 ½ gallons of WP-90 by volume and mix with a mechanical mixer until uniform. Pour the mixture into the WP-47H, trowel thin and smooth at the coverage rate of 220-260 square feet per batch. Use a paintbrush to spread the base coat on the flashing, making sure to get the mixture into the seams and corners. Using a brush, wet with water, feather all outside edges. Allow surface to dry for 1-4 hours at 70 degrees. Scrape off any high spots or ridges that may inhibit application of a smooth texture coat. Trim any mesh that is showing on perimeters after the material has hardened.

Note: Should deck coating not be completed in one phase or to allow for other construction trades, deck should be covered and protected to avoid being damaged and to keep clean. It may be necessary to power wash the deck to dislodge any construction debris or any other foreign matter.

Feather Patch

Smooth all seams or imperfections by mixing one bag TC-1 with five gallons of WP-90 (For five gallon pail mix, combine 25 pounds of TC-1 with 2 ½ gallons of WP-90). Patch all areas where fiberlath is not laminated flat or any visible seams or overlaps. Feather these patches with a paintbrush and water. Scrape or sand all the patches.

Slurry Coat

Mix one bag TC-1 with five gallons of WP-90 (see Base Coat instructions for five gallon mix) and trowel the entire surface smooth and as thin as possible, approximately 250 to 320 square feet per batch. For easier application, you may add up to 1 quart of water to help loosen up the mix. After the texture has dried (30 minutes to 1 hour), lightly scrape any trowel marks and vacuum the surface clean.

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Stair Applications

When applying the MACoat system over stairs, ensure that the substrate is properly prepared as outlined previously. When applying the MACoat system over stairs, Combine one bag of TC-1 Basecoat Cement with five gallons of WP-90 Waterproofing Resin. This mix is larger than five gallons, so if wanting to use a five gallon pail to mix, combine 25 pounds of TC-1 with 2 ½ gallons of WP-90 by volume and mix with a mechanical mixer until uniform. Trowel mix directly onto the prepared substrate at a coverage rate of 220-260 square feet per batch. Use a paintbrush to spread the base coat on the flashing, making sure to get the mixture into the seams and corners. Using a brush, wet with water, feather all outside edges. Allow surface to dry for 1-4 hours at 70F degrees. Scrape off any high spots or ridges as needed.

Apply a tack coat of WP-90 Waterproofing Resin onto the vertical and adjacent horizontal surface using a brush or roller at a rate of 100-150 square feet per gallon. Immediately after the WP-90 has been applied and while the material is still wet, place the WP-45 Flashing Fabric (fuzzy side down) into the wet WP-90, overlapping successive runs of fabric edges and ends, a minimum of 2 inches. Make sure the WP-45 fabric is fitted tightly in corners and around protrusions. Apply an additional coat of WP-90 over the WP-45 at a rate of 50 square feet per gallon. No dry fabric spots should be visible and the fabric should be completely flat and without wrinkles. Let dry a minimum of 4-6 hours (77F degrees - 50% humidity) or until the final coat of WP-90 is completely dry, before applying the Slurry Coat. Applications in the shade, cooler temperatures or high humidity conditions will require additional dry time. Do not coat over wet material.

Grout Coat

Pour 1 gallon of WP-81 Cement Modifier and up to ½ gallon of water in a clean mixing bucket and then add the TC-5 Grout Texture Cement and TC-40 Liquid Colorant of choice. Mix thoroughly with a low rpm drill motor. Coverage of the slurry coat is between 150-200 square feet per batch. For best results, allow slurry to dry overnight, prior to pattern installation.

Pattern Installation (Optional)

For a Flagstone look, simply peel the CA-50 Stone Strips and apply to the grout coat in a simulated flagstone pattern. Take time to lay out the pattern and inspect for consistency prior to application of the texture coat. If the pattern is not desirable, remove and apply new Stone Strips.

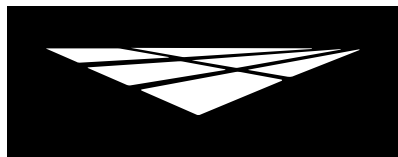
Tile Patterns can be achieved by applying CA-60 Grout Tape in a tile pattern. The tile size and the grout line size can be varied from job to job, to give each installation a custom look. The best way to achieve a straight line is to pre-measure tile size and mark your lines using a chalk box with white chalk. Place your Grout Tape on the outside edge of the chalk line so the chalk line will be covered by the texture.

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Texture Skip Trowel

Pour one gallon of WP-81 Cement Modifier in a clean mixing bucket and add one bag of TC-2 Smooth Texture Cement. Mix thoroughly with a low rpm drill motor. Add desired TC-40 Liquid Colorant to the mix. Be sure to carefully rinse the container to remove all the colorant. Add up to ½ gallon of water to achieve the desired consistency. Make sure to use the exact same amount of water and colorant for each mix and combine completely to maintain consistent color and texture.

Pour the mix onto the surface to be textured. Using a skip trowel method, trowel the area with a rounded pool trowel. Wipe the trowel clean with a wet rag as needed. Trowel consistently and continuously, being sure to keep a wet edge. Make sure to trowel the entire surface the same way throughout the project. Coverage of the texture coat is between 150-200 square feet per batch. If you are unsatisfied with the results, scrape off immediately and re-apply.

After the texture has hardened enough to walk on, scrape and/or slightly sand the surface to even out the look and feel of the texture. A floor buffer with 80-100 grit sand paper is helpful for large areas. Be careful to sand or buff consistently and not to damage the texture. Sweep and wash off the excess cement dust and debris. If a taped pattern was installed using Grout Tape or Stone Strips, you may elect to remove them before you proceed to coloring options. Vacuum off the excess cement dust and debris.

WB Stain

Apply SC-35 using a pump sprayer, airless sprayer, HVLP sprayer, brush or broom. For a mottled effect, use water to pre-dampen the surface before or in conjunction with the stain. Multiple colors and various amounts of water may be applied at the same time for a variegated finish. SC-35 can be applied in multiple coats to achieve a solid color. Water-Based Stain can be thinned using water, up to equal parts. Thinning will affect the depth of color and may require extra coats.

The coverage will vary depending on the surface. Up to 400 square feet per gallon on a smooth surface and between 150-250 square feet on rough surfaces. Product performs best if applied in thin even coats. When temperatures are above 80 degrees, it may be necessary to dampen the surface prior to application to prevent material from drying instantly.

Sealer

Apply SC-70 Acrylic Lacquer Sealer by spraying, brushing or rolling with a ½ to ¾ inch nap, non-shedding roller cover at the rate of 200-300 square feet per gallon. If rolled, neatly cut-in all edges with a brush and roll the center using a ½ inch to ¾ inch nap, good quality roller cover. Be sure to spread evenly in a "V" pattern, rolling in both directions. Roll product as thin as possible. If spraying, use Hudson type sprayer after thinning. Thin SC-70 with up to 25% Westcoat CA-23 for better absorption, increased coverage, longer working time or when spraying.

For added slip resistance, add up to 1 quart of CA-30 Safe Grip per 5 gallons of sealer. Silica sand may be broadcast when extra traction is needed. Quantities may vary. See Product Specification Sheets detailed instructions on these products.

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WP	WATERPROOF <small>RELIABLE MOISTURE BARRIERS</small>	<div style="display: flex; justify-content: space-between;"> MACoat™ Custom Finish </div>

Optional Materials

Basecoat Options

- For increased waterproofing, when applying basecoat into fiberlath, replace WP-90 with WP-91. Mix at four gallons of WP-91 to one 50 lb bag of TC-1 and add up to 1 gallon of water to aid in application.

Cement Options

- TC-23 Mortar Mix may be used as a general concrete repair mix for horizontal and vertical applications and can be used as a patching/underlayment material.

Cement Additives

- CA-15 Cement Accelerator can be added to Westcoat cements to help reduce dry times.
- CA-16 Cement Decelerator can be added to Westcoat cements to increase working time during periods of hot weather.

Low Odor Cement Modifier

- If a lower odor cement modifier is required, WP-82 Cement Modifier Low Odor can be used in lieu of WP-81.

Skid Resistance

- CA-29 Mini Safe Grip, CA-30 Small Safe Grip or CA-31 Large Safe Grip can be added to the SC-70 Acrylic Lacquer Sealer for added skid resistance.

Sealer Options

- SC-70F can be used when a natural look, acrylic lacquer finish is required.

Sloping

- Westcoat Slope Technique may be used if additional sloping is required. Please contact your Westcoat Representative for further information.

Clean Up

Uncured acrylic material can be removed with soap and warm water. If cured, material can be removed mechanically or with an environmentally-safe solvent.

Maintenance

Exterior surfaces can be swept daily with water and a broom. For tougher dirt or grease, use degreaser diluted with water 20:1 and a soft bristle brush or broom. Be sure to rinse well. To remove calcium or lime build up, brush diluted 100 grain vinegar onto the surface; be sure to rinse any residue. The MACoat™ System should be inspected for wear every 2 to 4 years. The system should be resealed with the appropriate Westcoat sealer every 3 to 5 years depending upon traffic and UV exposure. Contact the original Installer of Westcoat for complete re-coating instructions.

Health Precautions

Inhalation of vapor or mist can cause headache, nausea, irritation of nose, throat and lungs. Prolonged or repeated skin contact can cause slight skin irritation. Cements contain silicas, dust mask or respirator should be used when mixing, sanding or grinding.

Solvent based products are extremely flammable, extinguish all pilot lights and sources of ignition such as electrical motors. Be sure to have adequate cross ventilation prior to installing.

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Limitations

- This system is designed for professional use only.
- Read Product Specification Sheets for every product you will be using before beginning the project.
- Do not apply at temperatures below 50°F or above 90°F.
- Rain will wash away uncured Westcoat acrylic products.
- If inclement weather threatens, cover deck to protect new application.
- Sealers will make the surface slippery, please be aware the texture of the surface and how the sealer will affect the look, feel and skid resistance.
- Approval and verification of proposed colors, textures and slip resistance is recommended.
- Do not allow Westcoat products to freeze.
- Railings, fencing, pergolas or other similar features may have the potential to cause cements to dry at different rates, due to the partial sun exposure. This may result in a striping or discoloration in cements. For best practice, it is recommended to mask off these areas to reduce this possible color variation.

Slip Precaution

Westcoat Specialty Coatings Systems highly recommends the use of a slip-resistant additive to all coatings/systems that may be exposed to wet, oily, greasy or slippery conditions. It is the end user's responsibility to provide a flooring system that meets current safety standards. Westcoat and its distributors will not be responsible for injury incurred during a slip and fall incident. For the current coefficient of friction requirements, please consult your local building codes.

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CSI SPECIFICATION



**DIVISION 7 – THERMAL AND MOISTURE PROTECTION
SECTION 071813 PEDESTRIAN TRAFFIC COATINGS
PLYWOOD & CONCRETE SURFACES**

PART 1 GENERAL

1.01 SUMMARY

- A. Section includes: Provide a complete acrylic modified cementitious waterproof system for concrete and reinforced plywood surfaces that meet the requirements for specific use indicated in the contract documents. Include all applicable substrate testing, surface preparation, and detail work.

1.02 RELATED SECTIONS

- A. Specified elsewhere:

1. Section 07 24 00 Exterior Insulation and Finish Systems
2. Section 09 97 23 Concrete and Masonry Coatings
3. Section 09 97 26 Cementitious Coatings
4. Section 07 01 10.81 Waterproofing Replacement
5. Section 07 10 00 Dampproofing and Waterproofing
6. Section 07 14 00 Fluid Applied Waterproofing
7. Section 03 00 00 Concrete
8. Section 04 00 00 Masonry
9. Section 07 14 16 Cold Fluid Applied Waterproofing
10. Section 07 16 13 Polymer Modified Cement Waterproofing
11. Section 03 35 00 Concrete Finishing
12. Section 09 09 00 Finishes
13. Section 09 94 00 Decorative Finishing

1.03 REFERENCES

- A. IAPMO – ER-587
B. California Building Code (2019 CBC) & Residential Code (2019 CRC)
C. City of Los Angeles Building Code (2020 LABC) & Residential Code (2020 LARC)

1.04 SUBMITTALS

- A. Submit under provisions of Section 013300.
B. Product Data: Submit manufacturer's product data sheets on each product and system to be used including:
 1. Preparation instructions and recommendations.
 2. Storage and handling requirements.
 3. Installation methods.
 4. Maintenance requirements.
C. Selection Samples: For each system specified, provide two sets of samples and color charts representing manufacturer's full range of colors and patterns.

1.05 QUALITY ASSURANCE

- A. All materials used in the pedestrian traffic system shall be manufactured and provided by a single manufacturer to ensure compatibility and proper bonding.
- B. Use adequate numbers of skilled workmen thoroughly trained and experienced in the necessary crafts and completely familiar with the specified requirements and methods needed for proper performance of the work of this section.
- C. Contractor shall have a minimum of 3 years experience installing pedestrian traffic coatings of this type which is required for this project and who is acceptable to the manufacturer.
 - 1. Applicator shall designate a single individual as project foreman who shall be on site at all times during installation.
 - 2. Contractor must show and have QCA Qualified Contractor/Applicator paperwork from the manufacturer of the coating system, as required to obtain a long-term jobsite specific warranty.
- D. Convene a pre-application meeting before the start of application of coating system. Require attendance of parties directly affecting work of this section, including: Architect, contractor, applicator, and authorized representative of the coating system manufacturer and interfacing trades. Review the following:
 - 1. Drawings and specifications affecting work of this section.
 - 2. Protection of adjacent surfaces.
 - 3. Surface preparation and substrate conditions.
 - 4. Application.
 - 5. Field quality control.
 - 6. Protection of coating system.
 - 7. Repair of coating system.
 - 8. Coordination with other work.

1.06 DELIVERY, STORAGE & HANDLING

- A. Delivery: Materials shall be delivered to the job site in sealed, undamaged containers. Each container shall be clearly marked with manufacturer's label showing type of material, color, and lot number.
- B. Storage: Store all materials in a clean, dry place with a temperature range in accordance with manufacturer's instructions.
- C. Handling: Handle products carefully to avoid damage to the containers. Read all labels and Material Safety Data Sheets prior to use.

1.07 PROJECT SITE CONDITIONS

- A. Maintain environmental conditions (temperature and weather) within the limits recommended by the manufacturer.
- B. All concrete should be tested for moisture before applying a seamless coating. If moisture emissions exceed 5 lbs/1000 square feet (ASTM F1869) or if the relative humidity (RH) exceeds 75% (ASTM F2170), see EC-15 Moisture Vapor Barrier product specification.
- C. Concrete must be at least 2500 psi.
- D. Concrete must be a minimum of 2 inches thick
- E. Concrete must be cured for a minimum of 28 days before coating is applied.
- F. Schedule coating work to avoid rain and excessive dust and airborne contaminants. Protect work areas from moisture and excessive airborne contaminants during coating application.
- G. Before any work is started, the applicator shall examine all surfaces for any deficiencies. Should any deficiencies exist, the architect, owner or general contractor shall be notified in writing and any corrections necessary shall be made.

1.08 WARRANTY

- A. Upon completion of the work in this section provide a written warranty from the manufacturer against defect of materials for a period of 5 (five) years. To obtain project specific warranty the coating system applicator must be a Westcoat Qualified Contractor/ Applicator and apply for warranty.

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. Acceptable manufacturer: Westcoat Specialty Coatings; 4007 Lockridge Street, San Diego, CA 92102. Telephone 800-250-4519. Fax 619-255-7187. Website: www.westcoat.com.

2.02 MATERIALS

- A. As basis of design Westcoat MACoat Custom Finish System (no substitutions will be accepted): Waterproof walking deck system that is reinforced with fiberlath and installed with a series of two or three separate polymer-modified cementitious applications, and sealed with acrylic lacquer sealer.

2.03 COMPONENTS

- A. MACoat Custom Finish System: Waterproof walking deck system for use over concrete and plywood substrates, or existing coating, IAPMO ER-587
 1. Fiberlath: Place WP-47 Fiberlath over entire deck overlapping seams 2 inches.
 2. Base Coat: Combine one 50 pound bag of TC-1 Base Coat Cement and 5 gallons of WP-90 Waterproofing Resin. Apply by trowel at 220-260 square feet per batch.
 3. Feather Patch: Combine one 50 pound bag of TC-1 Base Coat Cement and 5 gallons of WP-90 Waterproofing Resin. Apply by paintbrush or trowel to smooth all seams or imperfections where fiberlath is not laminated flat, or where seams and overlaps are visible.
 4. Slurry Coat: Combine one 50 pound bag of TC-1 Base Coat Cement, 5 gallons of WP-90 Waterproofing Resin, and up to 1 quart of water. Apply by trowel at 250-320 square feet per batch.
 5. Grout Coat: Combine one 50 pound bag of TC-5 Grout Texture Cement, or TC-2 Smooth Textured Cement combined with TC-40 Liquid Colorant of choice (1-4 ounces), into 1 gallon of WP-81 Cement Modifier, and up to ½ gallon of water. Apply at a rate of 150-200 square feet per gallon.
 6. Optional Flagstone Pattern Installation: CA-50 Stone Strips applied to the grout coat in a simulated flagstone pattern.
 7. Optional Tile Pattern Installation: CA-60 Grout Tape applied to grout coat in a simulated tile pattern.
 8. Texture Skip Trowel: Combine on 50 pound bag of TC-2 Smooth Textured Cement, or TC-5 Grout Texture Cement combined with TC-40 Liquid Colorant of choice (1-4 ounces), into 1 gallon of WP-81 Cement Modifier, and up to ½ gallon of water. Apply at a rate of 150-200 square feet per gallon.
 9. Water-Based Stain: Apply SC-35 Water-Based Stain at a rate of 150-400 square feet per gallon.
 10. Sealer: SC-70 Acrylic Lacquer Sealer applied by spraying, brushing, or rolling at a rate of 200-300 square feet per gallon.

2.04 ACCESSORIES

- A. Supplemental Materials:
 1. Flashing shall be minimum 26 gauge bonderized sheet metal. 4 inch by 4 inch at wall to deck juncture and 2 inch by 4 inch drip edge at outside perimeter of deck.
 2. Drains shall be one piece deck drains with flange such as, by Thunderbird Products.
 3. Sealant shall be Westcoat WP-51 Polyurethane Sealant.
 4. Patching materials shall be EC-72 Epoxy Patch Gel.
 5. Concrete repairs can be made with TC-23 Mortar Mix as needed.
 6. Westcoat Slope Technique may be used when additional sloping is required.
 7. Westcoat WP Wrap can be used to provide additional waterproofing with reinforcement, along the perimeter of decks, over flashing and other challenging areas.
 8. WP-82 Cement Modifier Low Odor can be used in lieu of WP-81, when a lower odor option is required.
 - 9.. CA-29 Mini Safe Grip, CA-30 Small Safe Grip or CA-31 Large Safe Grip can be added to the SC-10 Acrylic Topcoat for added skid resistance.
- Optional Topcoats:

9. SC-65G WB Gloss Polyurethane may be used IN LIEU of SC-70 when a low odor, solvent free, mar and chemical resistant gloss finish is required.
10. SC-65SG WB Semi-Gloss Polyurethane may be used IN LIEU of SC-70 when a low odor, solvent free, mar and chemical resistant semi-gloss finish is required.
11. SC-65F WB Flat Polyurethane may be used OVER the SC-65G Gloss or SC-65SG Semi-Gloss, when low odor, solvent free, mar and chemical resistant flat finish is required.
12. EC-95G Gloss Polyurethane Topcoat may be used IN LIEU of SC-70 when a gloss, solvent-based polyurethane is required.
12. EC-95F Flat Polyurethane Topcoat may be used OVER EC-95G when a flat, solvent-based polyurethane topcoat is required

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verification of conditions.
 1. Inspect all surfaces to receive the pedestrian traffic system. Verify that surfaces are dry, clean, and free of contaminants that would prevent coating system from properly adhering to the surface.
 2. Verify that substrates have ¼ inch slope per lineal foot.
 3. Before starting work, report in writing to the owner any unsatisfactory conditions.

3.02 SURFACE PREPARATION

- A. General:
 1. Prepare surfaces using methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.
- B. Plywood substrate:
 1. Provide minimum 3/4 inch CDX exterior grade plywood.
 2. Plywood shall have a maximum joist span of 16 inches.
 3. Deflection should be less than L/480.
 4. Plywood seams shall be reinforced with WP-47-3 Seam Tape. Apply WP-51 Polyurethane Sealant, EC-72 Epoxy Patch gel into the tape with a putty knife to smooth. Broadcast with 30 silica sand to increase adhesion of next coat.
- C. Concrete substrate:
 1. Create a surface profile by grinding, water blasting, or shot blasting to achieve a surface profile equal to CSP 3 as specified by ICRI.
 2. Rout and clean cracks and static joints: fill with manufacturer's recommended flexible epoxy filler material.
 3. Honor all moving and expansion joints. Seal with manufacture's recommended joint sealant.
 4. Repair any non-moving surface deviations with manufacturer's recommended patching material.

3.03 INSTALLATION

- A. Install coatings in accordance with manufacturer's instructions.
- B. Mix all materials in accordance with manufacturer's instructions.
- C. Use application equipment, tools, and techniques in accordance with manufacturer's instructions.
- D. Uniformly apply coatings at spread rates and in number of coats to achieve specified coverage.
- E. Adhere to all limitations, instructions, and cautions for pedestrian coatings as stated in the manufacturer's published literature.

3.04 FIELD QUALITY CONTROL

- A. Verify coatings and other materials are as specified.
- B. Verify coverages and finish of the system as work progresses.
- C. Manufacturer's representative shall provide technical assistance and guidance for surface preparation and application of coating systems.

3.05 PROTECTION AND CLEAN-UP

- A. Installation areas must be kept free from traffic and other trades during the application procedure and cure time.
- B. Protect finished surfaces of coating system from damage during construction.
- C. Touch-up, repair or replace damaged coating system after substantial completion.
- D. Clean area and remove all debris upon completion of work. Dispose of empty containers properly according to current Local, State and Federal regulations.
- E. Allow material to cure 4 to 6 hours before light pedestrian traffic is permitted, 24 hours before heavy traffic and an additional 48 hours before heavy objects are placed on the surface.

3.06 MAINTENANCE

- A. Contractor shall provide to owner, maintenance and cleaning instructions for the floor system upon completion of work. Owner is required to clean and maintain the surfaces to maintain manufacturer's warranty.

END OF SECTION

This guide specification has been prepared by Westcoat Specialty Coating Systems to assist design professionals in developing a project specific specification. This guide is a template that must be reviewed and adapted by specifiers to comply with project requirements. This guide specification is not to be copied directly into a project specification manual without review.



COLOR CHARTS



TC-40 is shown here mixed into TC-2 Smooth Texture White Cement. Colors shown at 1 fl.oz. and 2 fl.oz. loadings except for Raw Umber shown at 4 fl.oz. and 8 fl.oz. loadings.



Bark | 305 1 fl.oz.



2 fl.oz.



Cinnamon | 304 1 fl.oz.



2 fl.oz.



Peach | 302 1 fl.oz.



2 fl.oz.



Clay | 309 1 fl.oz.



2 fl.oz.



Straw | 301 1 fl.oz.



2 fl.oz.



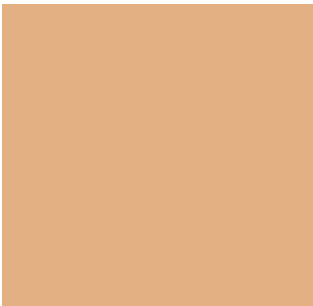
Smoke | 308 1 fl.oz.



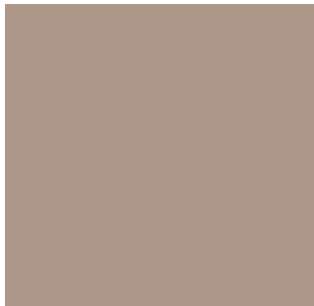
2 fl.oz.



Yellow | 311 1 fl.oz.



2 fl.oz.



Raw Umber | 312 4 fl.oz.



8 fl.oz.



CAUTION:

Color will vary between products and sheens. This chart is for reference only. Please request an actual color sample or apply sample on site before beginning any project.





Applied over TC-4 Fine Texture Cement



Shale | 516



Armor | 514



Onyx | 509



Sienna | 513



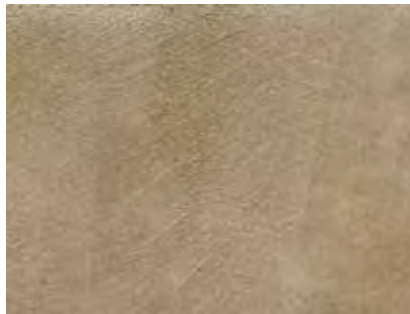
Copper | 508



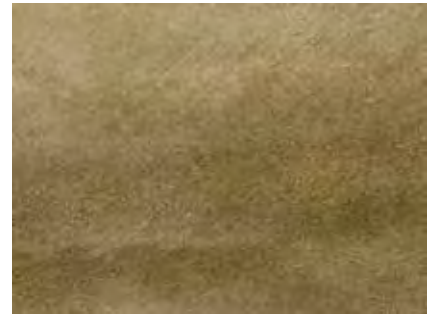
Adobe | 515



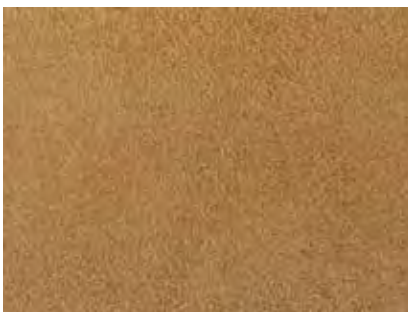
Sahara | 518



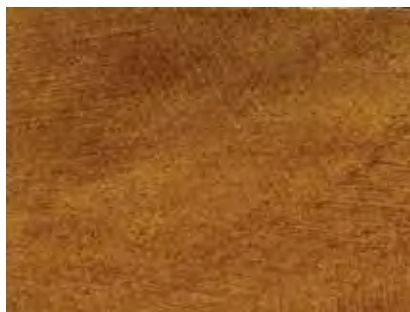
Umber | 521



Olive | 520



Camel | 505



Sepia | 511



Mahogany | 501

Not shown but also available in Ivory | 517



CAUTION:

Color will vary between products and sheens. This chart is for reference only.
Please request an actual color sample or apply sample on site before beginning any project.





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Water-Based Stain Blends

Blends have been applied over TC Cements see back for reference chart.



Coffee



Henna



Auburn



Tobacco



Russet



Dust



Arroyo



Suede



Luna



Flintstone



Tornado



Raven



CAUTION:

Color will vary between products and sheens. This chart is for reference only.
Please request an actual color sample or apply sample on site before beginning any project.



WATER-BASED STAIN BLENDS	Texture-Coat Cement	Liquid Colorant	Formula
Arroyo	TC-2 White Texture Cement	1/4 ounce Cinnamon	2 Parts Ivory : 1 Part Sepia
Auburn	TC-2 White Texture Cement	1/4 ounce Cinnamon	Adobe
Coffee	TC-2 White Texture Cement	1/4 ounce Smoke	2 Parts Mahogany : 1 Part Onyx
Dust	TC-2 White Texture Cement	1/4 ounce Cinnamon	Umber
Flintstone	TC-5 Light Gray Texture Cement	n/a	2 Parts Water : 1 Part Sepia
Henna	TC-2 White Texture Cement	1/4 ounce Cinnamon	4 Parts Adobe : 1 Part Copper
Luna	TC-2 White Texture Cement	1/4 ounce Smoke	Shale
Raven	TC-2 White Texture Cement	1/4 ounce Smoke	Onyx
Russett	TC-2 White Texture Cement	1/4 ounce Cinnamon	4 Parts Sahara : 1 Part Adobe
Suede	TC-2 White Texture Cement	1/4 ounce Cinnamon	8 Parts Water : 1 Part Sepia
Tobacco	TC-2 White Texture Cement	1/4 ounce Cinnamon	3 Parts Water : 1 Part Mahogany
Tornado	TC-2 White Texture Cement	1/4 ounce Smoke	6 Parts Shale : 1 Part Onyx

- Color will vary. This chart is for reference only. Please apply sample on site before beginning any project.
- Please contact your distributor or a Westcoat representative for detailed Water-Based Stain Blend instructions.
- All SC-35 Water-Based Stain colors need to be boxed or combined per formula prior to application..





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SAMPLE WARRANTY



WARRANTY

WESTCOAT MACOAT MATERIAL WARRANTY

Subject to the conditions, limitations and requirements set forth below, Westcoat warrants the Westcoat MaCoat materials to be free of defects in the material for a period of five (5) years from the date of original purchase of the materials provided that the materials are installed by a professional applicator with experience installing the Westcoat MaCoat or equivalent systems and subject to all terms and conditions set forth below.

If the Westcoat MaCoat materials fail due to defects within the warranty period, Westcoat, in its sole discretion, will either provide replacement materials for the defective MaCoat materials or reimburse the original purchaser in an amount not to exceed the original cost of the materials. Westcoat shall in no way be responsible or liable for any labor costs or any incidental or consequential damages, including without limitation, economic losses, lost profits, business interruption, loss of use, contribution, indemnity or other losses arising from the use of the MaCoat materials.

This warranty is limited to the original purchases and is non-transferable. This warranty is void if the MaCoat materials are: applied to the top of OSB; not properly maintained; not installed pursuant to the current system information sheet; and/or applied at any area that is not built in accordance with applicable building codes. The warranty is also void if all of the materials are not purchased from an authorized distributor of Westcoat.

This warranty does not apply to and Westcoat has no responsibility or liability for: (1) the condition or movement of the substrate; (2) parts, products, or accessories not sold by Westcoat such as sheet metal flashings, scuppers and drains; (3) the loss of gloss, fading or cleaning; (4) repairs and/or maintenance of the sealer and texture coat (5) the application of its materials over an oriented strand board ("OSB") substrate; (6) abuse or misuse of the materials; or (7) improper installation.

THIS MATERIAL WARRANTY AND THE REMEDIES PROVIDED HEREUNDER ARE EXCLUSIVE AND GIVEN IN LIEU OF ALL OTHER WARRANTIES (WHETHER WRITTEN, ORAL, IMPLIED OR STATUTORY). THERE ARE NO OTHER WARRANTIES, EITHER EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO, WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, THAT EXTEND BEYOND THAT SPECIFICALLY DESCRIBED HEREIN. PURCHASER'S SOLE AND EXCLUSIVE REMEDY AGAINST THE MANUFACTURERS OF WESTCOAT, INCLUDING CLAIMS BASED UPON THE MANUFACTURER'S NEGLIGENCE OR STRICT LIABILITY, SHALL BE LIMITED SOLELY TO THE REPLACEMENT OF ANY DEFECTIVE MACOAT MATERIAL OR A PAYMENT BY THE MANUFACTURER IN AN AMOUNT EQUAL TO THE COST OF THE ORIGINAL MACOAT MATERIAL.

The Westcoat MaCoat system requires a maintenance topcoat with WESTCOAT ACRYLIC TOPCOAT (or Westcoat Sealer) as specified every three to five years (depending on ultraviolet exposure and/or traffic) as determined by a Westcoat QCA, licensed contractor or design professional. Inspections are required one year after installation and every two years thereafter by a Westcoat QCA, licensed contractor or design professional. The record of the inspection must be kept in writing and entitlement to the benefits of this warranty require the purchaser to show proof of purchase of the materials and the record of inspection(s).

All claims arising from any defect in the MaCoat materials or under this Warranty shall be made, in writing, to Westcoat within ninety (90) days of the discovery of the alleged defect and within the time period of this warranty. Upon notification, Westcoat shall have the right to inspect and determine course of repair. The absence of a written claim within this time period shall constitute a waiver of all claims, rights and damages against Westcoat, and its affiliates. This warranty shall not toll or extend any statute of limitation applicable to a claim of negligence, breach of contract or strict liability against Westcoat.

Any and all disputes, claims or damages arising out of the use of MaCoat materials or this Warranty shall be arbitrated in the County of San Diego, State of California, utilizing the services of a neutral dispute resolution service upon which the purchaser and Westcoat agree, or if they cannot agree, utilizing the services of the American Arbitration Association. The purchaser and Westcoat hereby waive any right they may have to have a jury decide any dispute



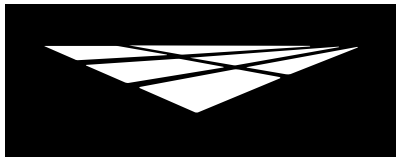
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GENERAL MAINTENANCE



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**CARE &
MAINTENANCE**

EXTERIOR COATINGS

Westcoat exterior coating systems (including systems such as ALX, ALX Pro, MACoat, Texture-Crete, etc.) offer durable, high-performance, long lasting surfaces that are designed to provide years of service against normal wear and usage. To extend the service life of your Westcoat system, it is recommended to implement a routine cleaning regimen and have periodic deck inspections. This information is a basic guideline only.

Routine Cleaning

All coating systems require maintenance and upkeep to ensure continued performance and to maximize the life of the system. Maintenance methods may vary depending on the system, texture, topcoat or sealer, environment conditions, slope, drainage, volume and type of traffic, and use of space.

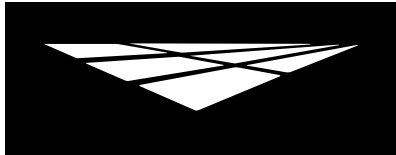
Ensure that the coating surface is free from debris such as sand, gravel, metals, or other abrasives that can result in premature wear of the topcoat or sealer. Grease, oils, and other contaminants should be removed regularly to maintain the surface.

Be sure to test all cleaning agents in an unnoticeable area to ensure compatibility. Refer to the manufacturer's instructions and dilution rates for all cleaning agents. Routine cleaning can be achieved by using a mild cleaning solution such as "Simple Green" or mild soap. Utilize a brush or broom to help agitate and loosen up dirt and debris. Ensure that the surface is thorinsed with clean water thoroughly. Do not allow cleaning agents to dry on the surface.

A low psi pressure washer (do not exceed 1000 psi) equipped with fan tip and/or a soft bristle floor scrubber brush on a floor machine may be used to help aid in cleaning. Do not use metal-based or coarse brushes as they may damage the surface.

To remove water stains from calcium or lime build up, 100 grain vinegar can be used. Start by diluting the vinegar, eight parts water to one part vinegar. If needed, you can use the vinegar diluted one to one with water. Avoid using neat or full strength 100 grain vinegar. Scrub the diluted vinegar mixture over the surface. Be sure to completely rinse any residue thoroughly with clean water. Avoid using vinegar mixture or any cleaner in direct sunlight, as direct sun may evaporate cleaning solution and may leave a film or residue on the surface.

Any information provided by Westcoat Specialty Coating Systems is for general purposes only. Nothing presented by Westcoat Specialty Coating Systems constitutes design advice or a recommendation specific to a particular situation. Westcoat Specialty Coating Systems directs you to consult with the appropriate qualified design professional to ensure any product or information meets the requirements for the specific intended use, and complies with all building plans, specifications, codes or regulations. Westcoat Specialty Coating Systems expressly and specifically disclaims responsibility for any damages arising from the use of any information, and each recipient of this information agrees that there is no express or implied warranty, including any implied warranty of merchantability or fitness for a particular purpose, arising from any information provided by Westcoat Specialty Coating Systems.



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**CARE &
MAINTENANCE**

EXTERIOR COATINGS

Maintenance and Inspections

All exterior coating systems should be periodically inspected and regularly maintained by a Westcoat Qualified Contractor Applicator (QCA). Inspections are required one year after installation and every two years thereafter by a factory authorized representative. After 3-5 years, a "reseal" (thorough cleaning and reapplication of Westcoat topcoat/sealer) may be required. Existing sealer or coating should be lightly abraded before application of topcoat or sealer. Some topcoats and sealers may require additional preparation, prior to recoating. Should damage occur, be sure to contact the original Westcoat applicator to inspect and repair the coating system immediately.

Best Practices

- Do not expose the coating surface to traffic, moisture, or chemical agents until the system is fully cured.
- Outdoor carpet or other matting materials are not recommended, as they may trap moisture, contribute to mildew, mold, and may damage the topcoat or sealer.
- Potted plants and/or planter boxes should be elevated off the surface and moved monthly to allow the coating to dry properly. Planter drainage may cause staining due to fertilizers and growing mediums. Drip pans or saucers should be utilized.
- Outdoor furniture should have coasters or pads to prevent indentations and damage to the coating.
- If barbecues are to be used, it is recommended to place a protective pan down to prevent damage from hot grease or coals.
- Do not cut, slice, or puncture the coating system. This is especially true for all waterproofing systems, such as ALX, ALX Pro, and MACoat.
- Avoid dragging bulky metal, concrete, or other types of objects over the surface.
- Fire pits are not recommended for use with Westcoat coating systems.
- Do not expose the coating system to solvents, harsh chemicals, or acids.
- Avoid subjecting the coating system to repeated heavy rolling loads.
- Tape or other adhesives should not be applied to finished surfaces.

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2 of 2
General Maintenance EXT 8/22



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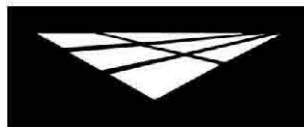
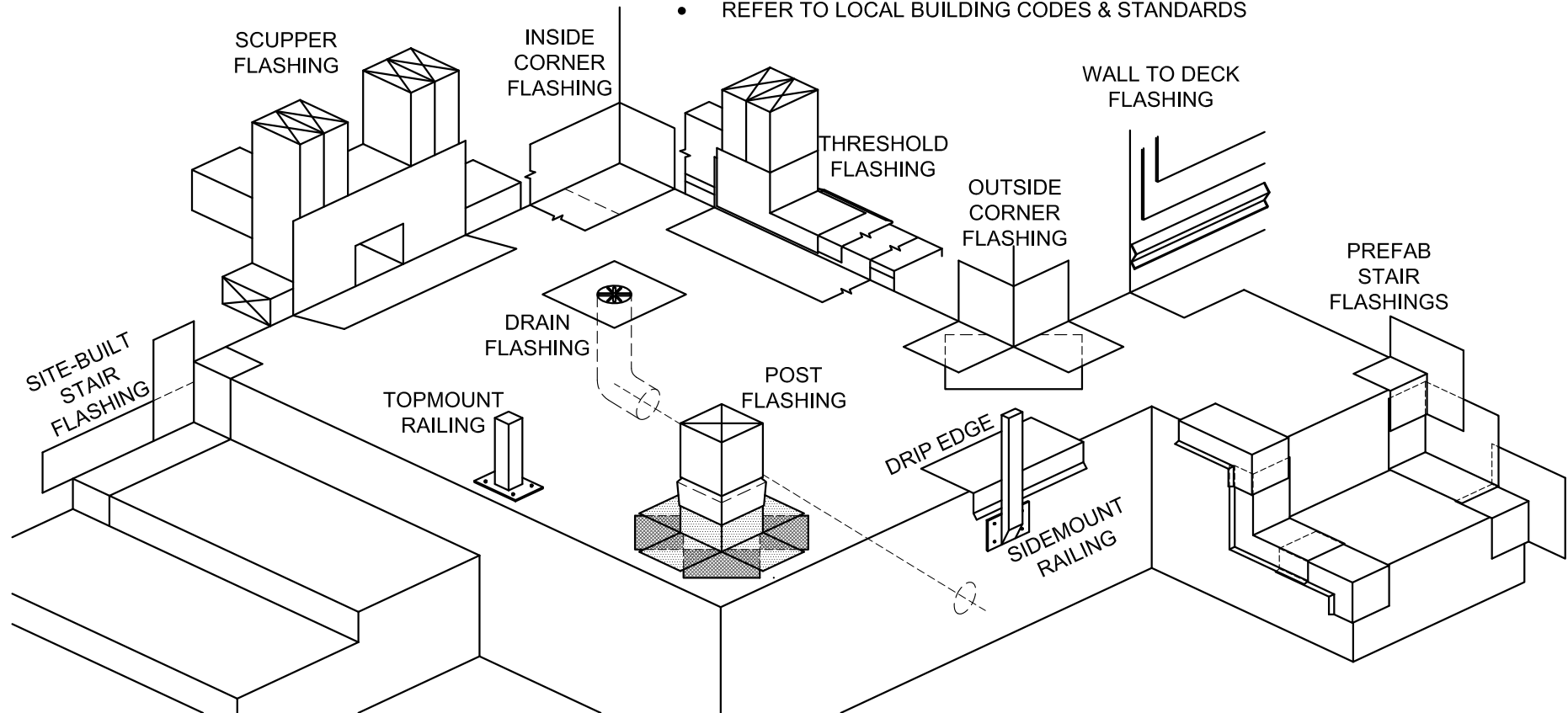
ARCHITECTURAL DETAILS

WESTCOAT MULTIPLE FLASHING DETAILS

NOT TO SCALE

NOTES:

- APPLY WP-51 ON ALL FLASHING SEAMS AND OVERLAPS. STANDARD OVERLAP IS BOTTOM TO TOP WITH A 4" OVERLAP.
- 2500 PSI MINIMUM FOR CONCRETE SUBSTRATES
- $\frac{5}{8}$ " EXTERIOR GRADE MINIMUM FOR PLYWOOD SUBSTRATE
- $\frac{1}{4}$ " MINIMUM SLOPE REQUIRED ON ALL DECKS
- REFER TO LOCAL BUILDING CODES & STANDARDS



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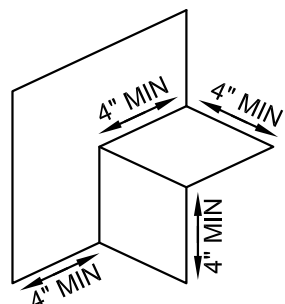
WESTCOAT STAIR FLASHING DETAIL

NOT TO SCALE

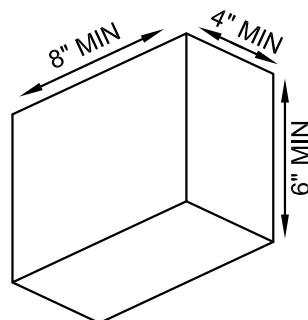
NOTES:

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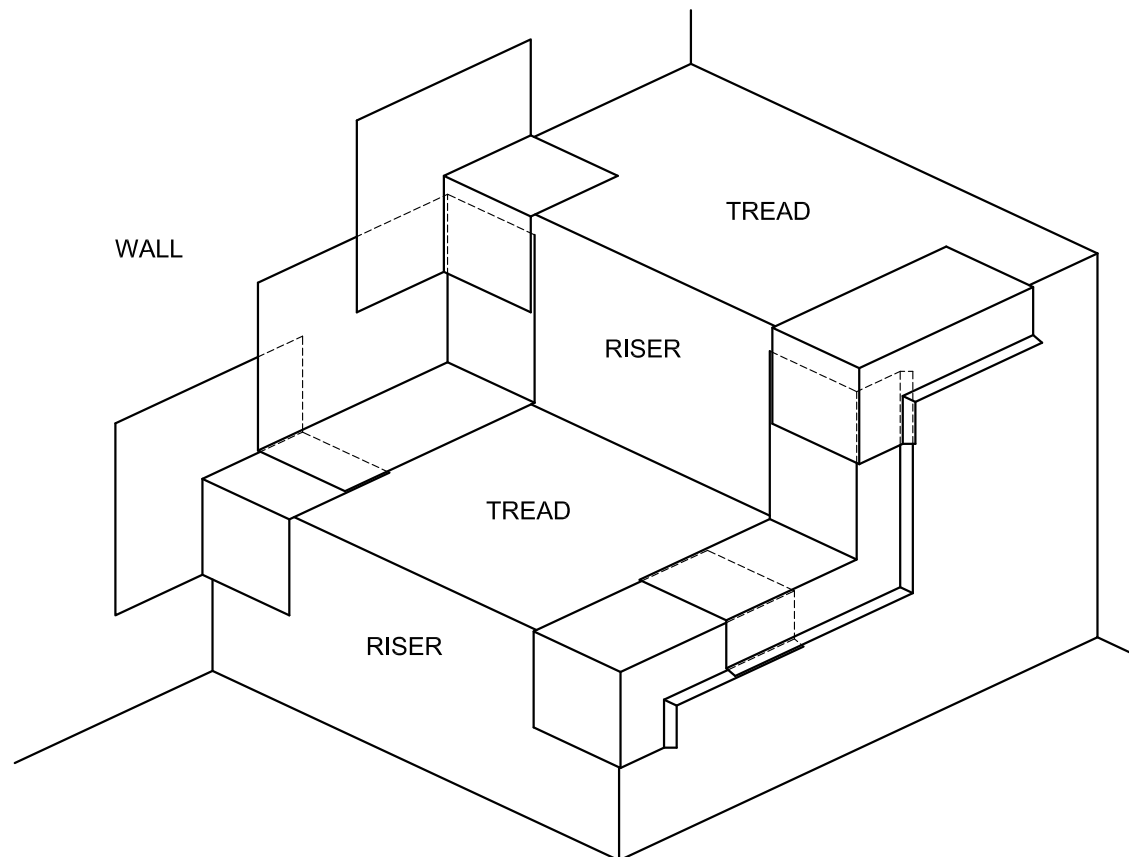
PREFAB PIECES (INSIDE STAIRS)



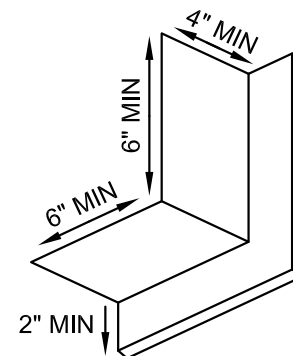
WP-270
SEALANT



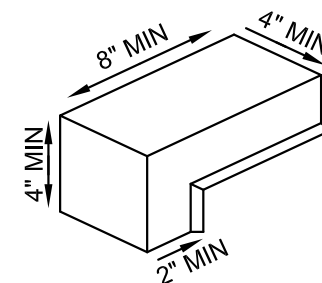
WP-271
SEALANT



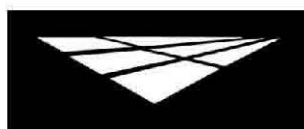
PREFAB PIECES (OUTSIDE STAIRS)



WP-281
SEALANT



WP-280
SEALANT



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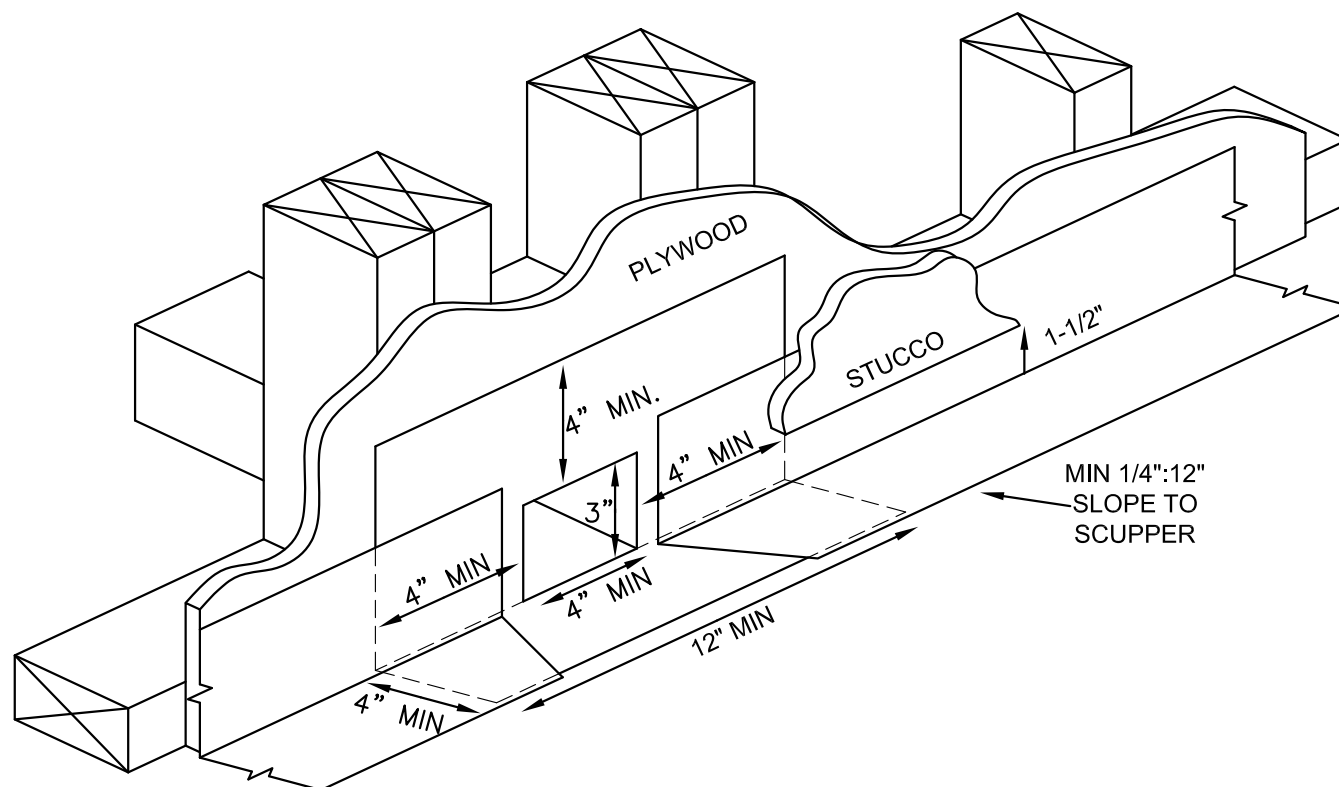
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WESTCOAT SCUPPER FLASHING DETAIL

NOT TO SCALE

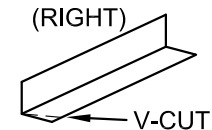
NOTES:

- APPLY WP-51 ON ALL FLASHING SEAMS AND OVERLAPS. STANDARD OVERLAP IS BOTTOM TO TOP WITH A 4" OVERLAP.
- 2500 PSI MINIMUM FOR CONCRETE SUBSTRATES
- $\frac{5}{8}$ " EXTERIOR GRADE MINIMUM FOR PLYWOOD SUBSTRATE
- $\frac{1}{4}$ " MINIMUM SLOPE REQUIRED ON ALL DECKS
- REFER TO LOCAL BUILDING CODES & STANDARDS

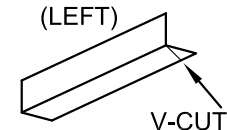


SITE-BUILT PIECES

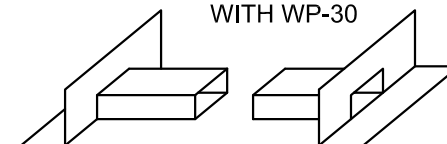
(RIGHT)



(LEFT)

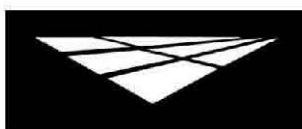


PREFABRICATED SCUPPER FLASHING WITH WP-30



BACK

FRONT



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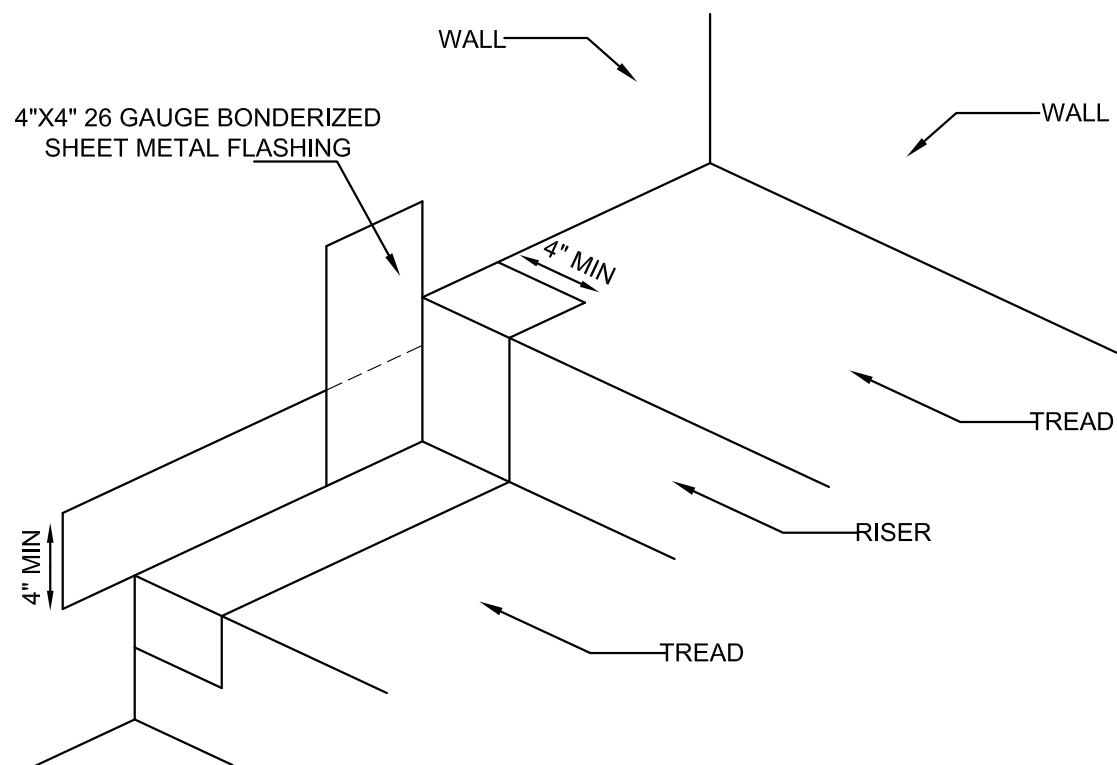
www.westcoat.com
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WESTCOAT STAIR FLASHING DETAIL

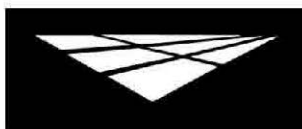
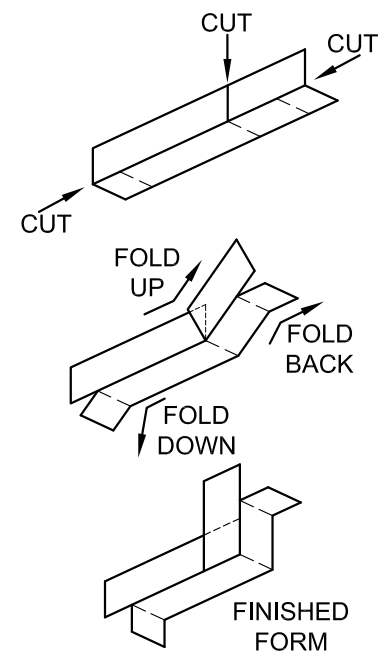
NOT TO SCALE

NOTES:

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- REFER TO LOCAL BUILDING CODES & STANDARDS



SITE BUILT PIECE



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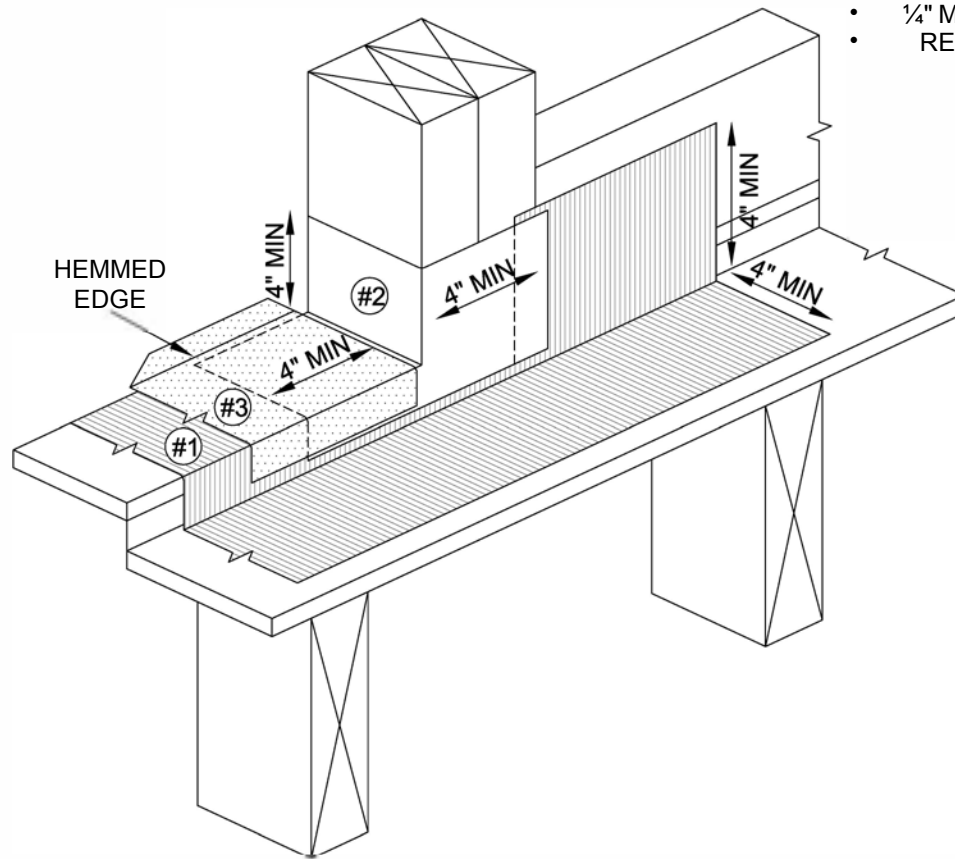
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WESTCOAT THRESHOLD FLASHING DETAIL

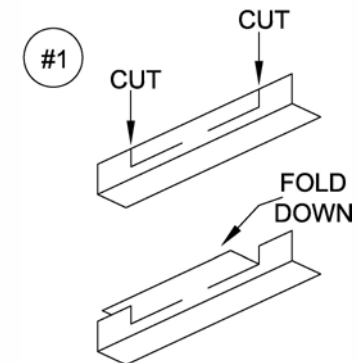
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NOTES:

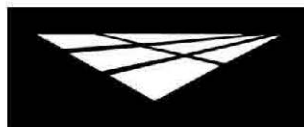
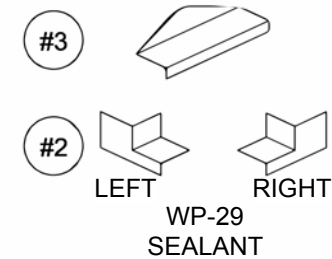
- APPLY WP-51 ON ALL FLASHING SEAMS AND OVERLAPS. STD. OVERLAP IS BOTTOM TO TOP WITH A 4" OVERLAP.
- 2500 PSI MINIMUM FOR CONCRETE SUBSTRATES
- $\frac{3}{4}$ " EXTERIOR GRADE MINIMUM FOR PLYWD. SUBSTRATE
- $\frac{1}{4}$ " MINIMUM SLOPE REQUIRED ON ALL DECKS
- REFER TO LOCAL BUILDING CODES & STANDARDS



SITE BUILT PIECE



PREFAB. PIECES



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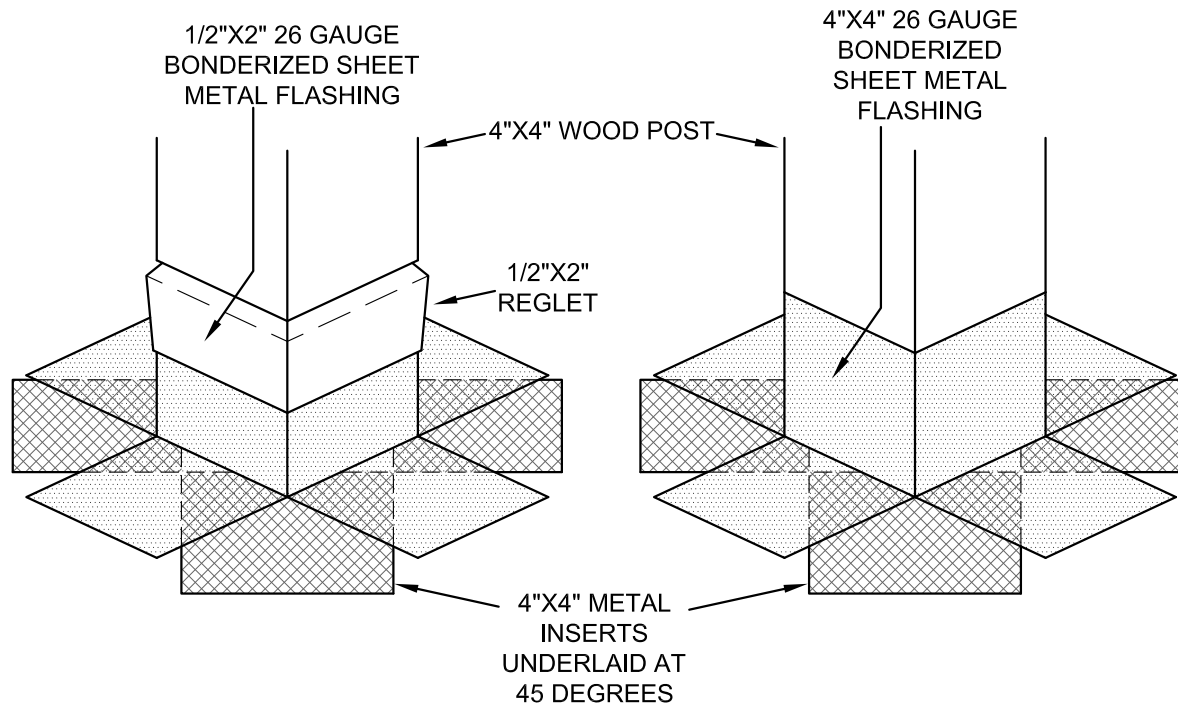
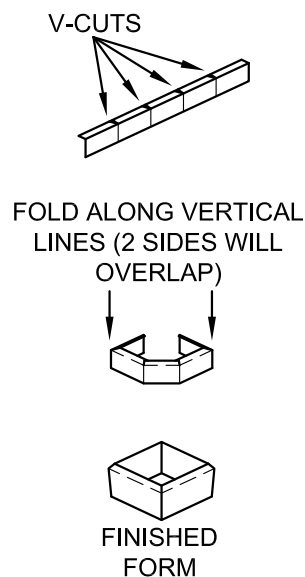
WESTCOAT POST FLASHING & REGLET DETAIL

NOT TO SCALE

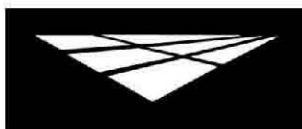
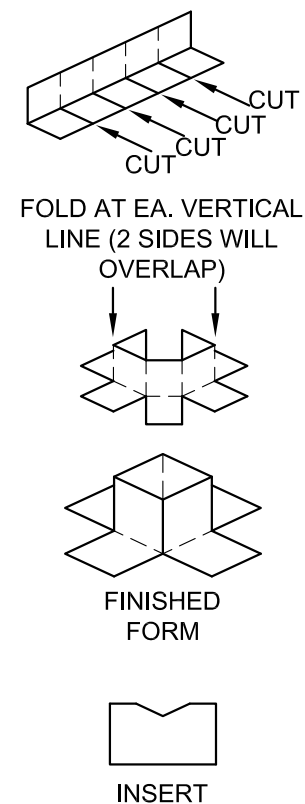
NOTES:

- APPLY WP-51 ON ALL FLASHING SEAMS AND OVERLAPS. STANDARD OVERLAP IS BOTTOM TO TOP WITH A 4" OVERLAP.
- 2500 PSI MINIMUM FOR CONCRETE SUBSTRATES
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- REFER TO LOCAL BUILDING CODES & STANDARDS

SITE BUILT REGLET



SITE BUILT FLASHING



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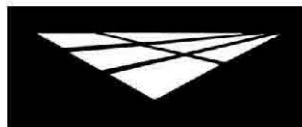
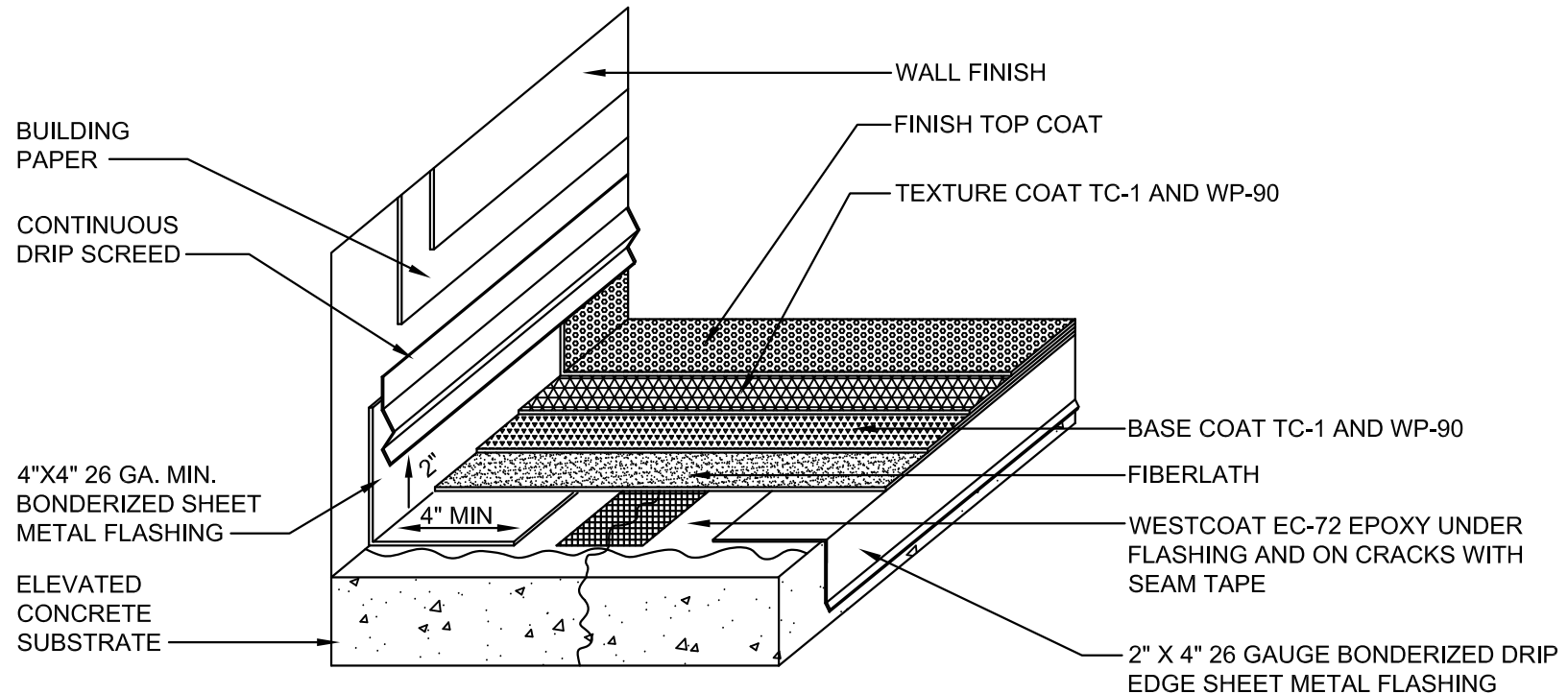
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WESTCOAT MACOAT DECK EDGE & WALL-TO-DECK DETAIL (OVER CONCRETE)

NOT TO SCALE

NOTES:

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- $\frac{1}{4}$ " MINIMUM SLOPE REQUIRED ON ALL DECKS
- REFER TO LOCAL BUILDING CODES & STANDARDS



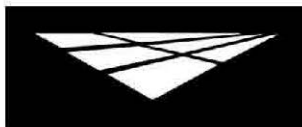
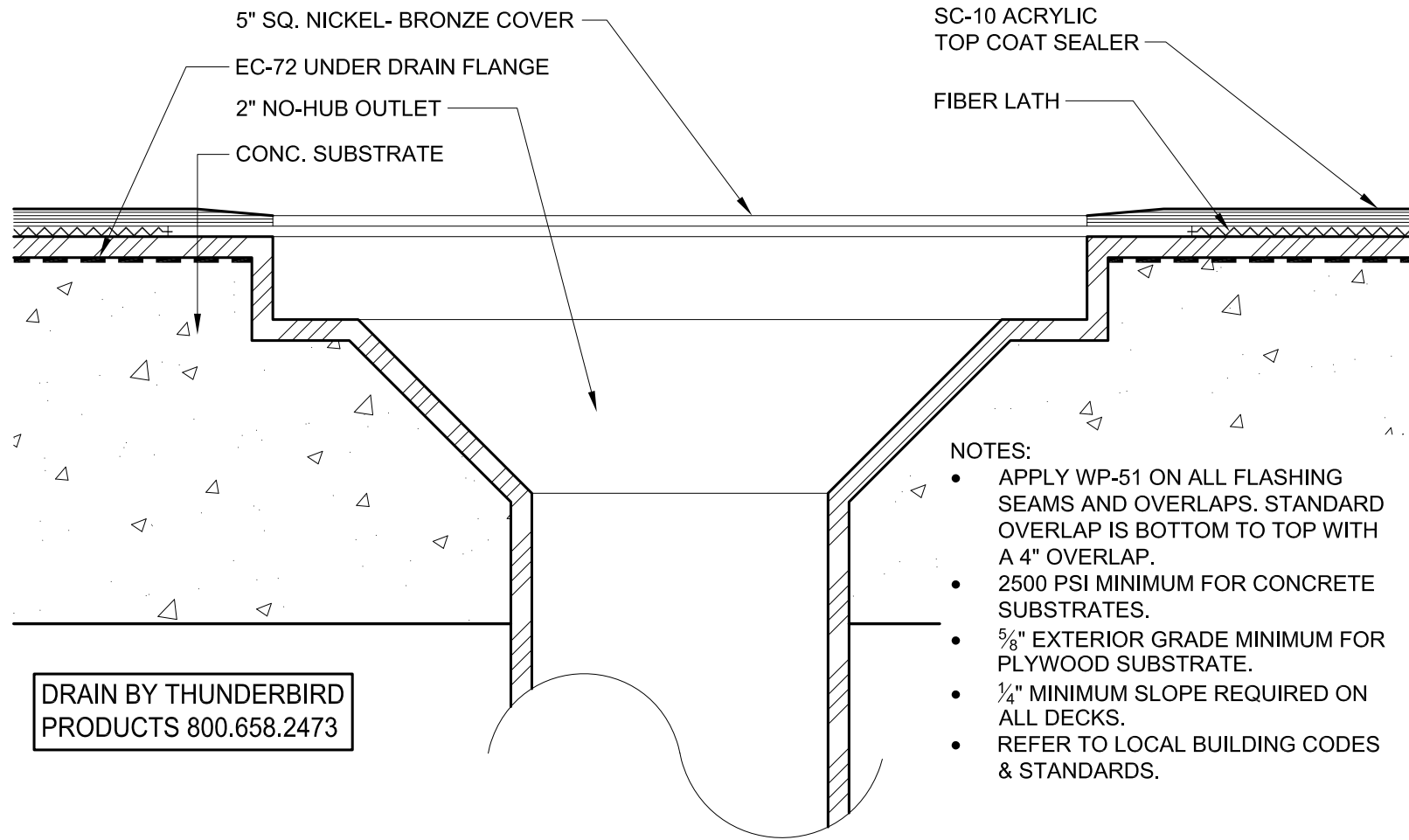
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WESTCOAT MACOAT DRAIN FLASHING DETAIL (OVER CONCRETE)

NOT TO SCALE



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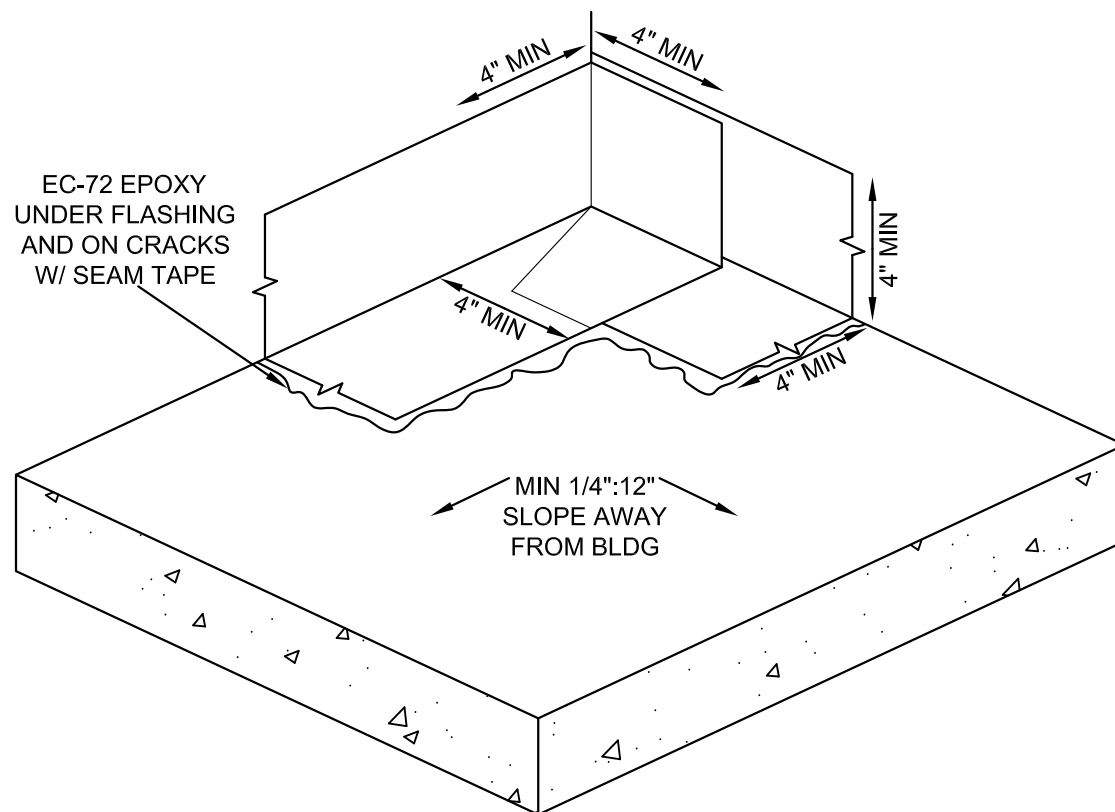
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WESTCOAT MACOAT INSIDE CORNER FLASHING DETAIL (OVER CONCRETE)

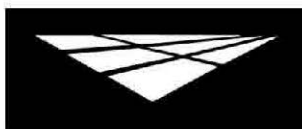
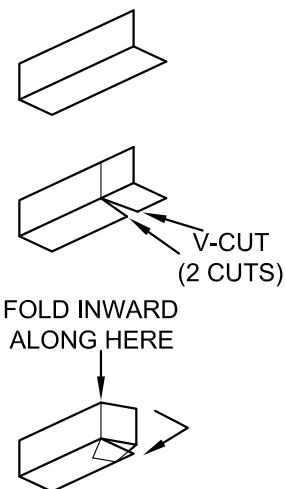
NOT TO SCALE

NOTES:

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- $\frac{1}{4}$ " MINIMUM SLOPE REQUIRED ON ALL DECKS
- REFER TO LOCAL BUILDING CODES & STANDARDS



SITE BUILT PIECE



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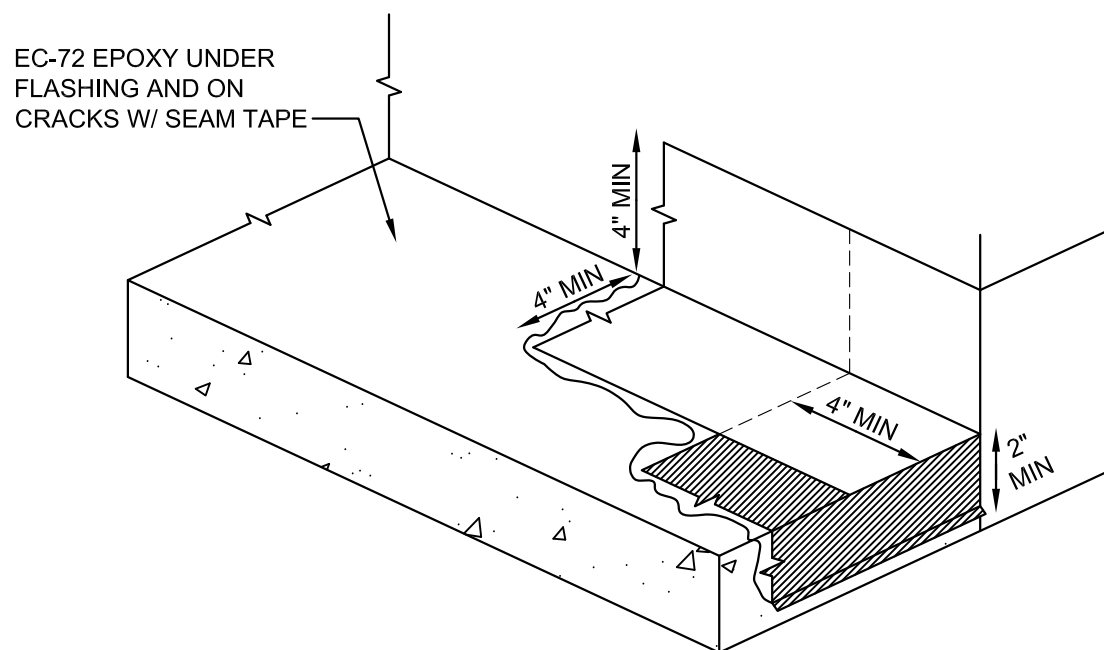
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WESTCOAT MACOAT OUTSIDE CORNER FLASHING DECK TERMINATION DETAIL (OVER CONCRETE)

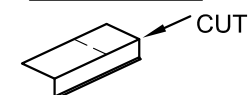
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NOTES:

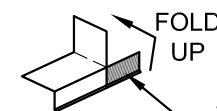
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- REFER TO LOCAL BUILDING CODES & STANDARDS



FIRST PIECE



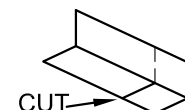
CUT



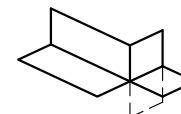
FOLD
UP

TRIM OFF
EXCESS

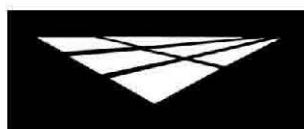
SECOND PIECE



CUT



FOLD
DOWN



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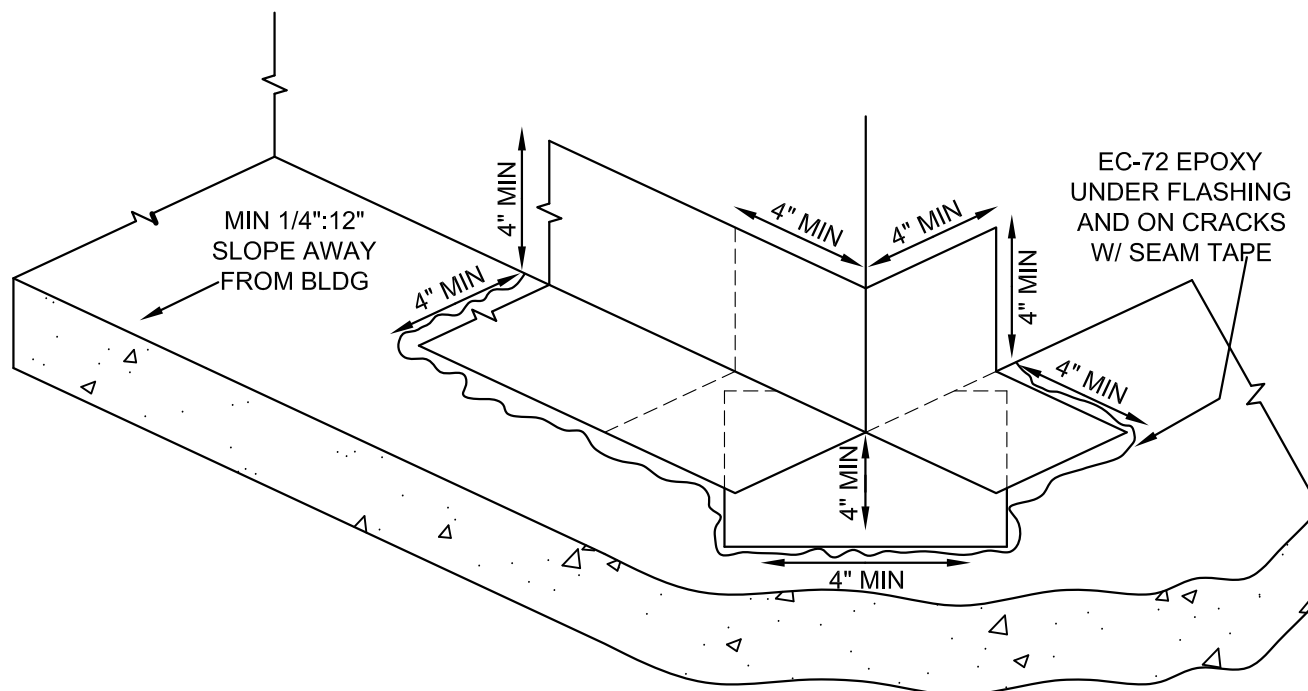
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WESTCOAT MACOAT OUTSIDE CORNER FLASHING DECK WRAPAROUND DETAIL (OVER CONCRETE)

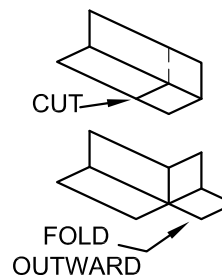
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NOTES:

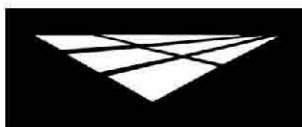
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- $\frac{5}{8}$ " EXTERIOR GRADE MINIMUM FOR PLYWOOD SUBSTRATE
- $\frac{1}{4}$ " MINIMUM SLOPE REQUIRED ON ALL DECKS
- REFER TO LOCAL BUILDING CODES & STANDARDS



FIRST PIECE



SECOND PIECE



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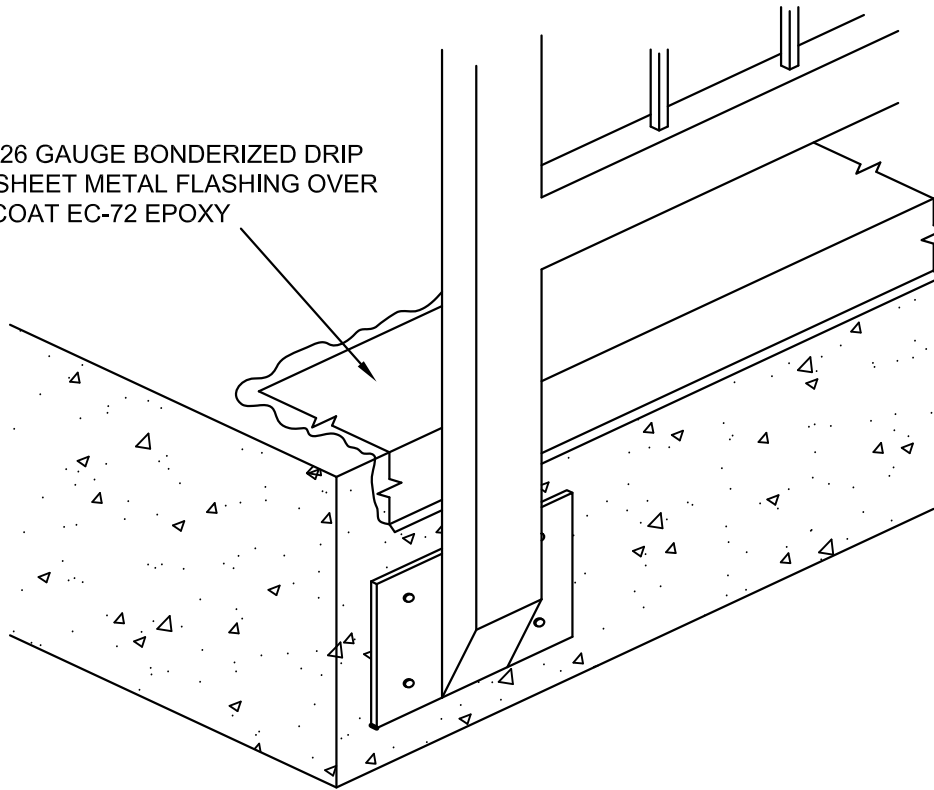
WESTCOAT MACOAT SIDE MOUNT RAILING DETAIL (OVER CONCRETE)

NOT TO SCALE

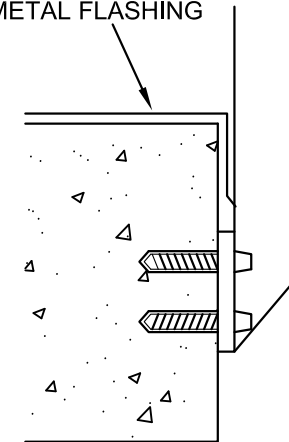
NOTES:

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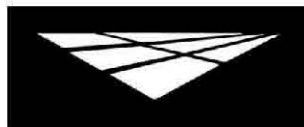
2" X 4" 26 GAUGE BONDERIZED DRIP
EDGE SHEET METAL FLASHING OVER
WESTCOAT EC-72 EPOXY



2" X 4" 26 GAUGE
BONDERIZED DRIP EDGE
SHEET METAL FLASHING



SIDE PROFILE



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WESTCOAT MACOAT TOP MOUNT RAILING DETAIL (OVER CONCRETE)

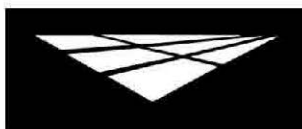
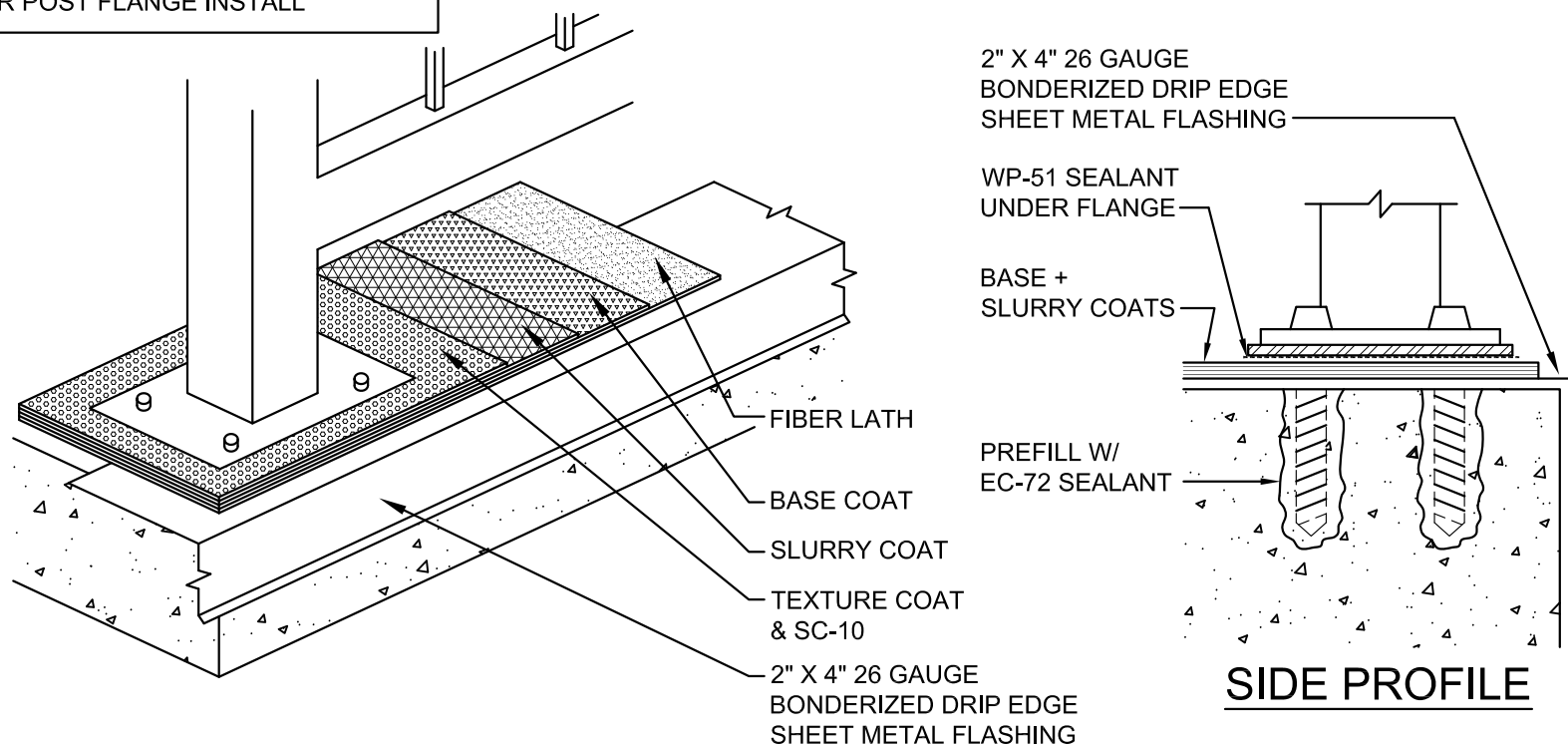
NOT TO SCALE

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IMPORTANT NOTES:

1. POST TO BE INSTALLED ON TOP OF SLURRY COAT.
2. TEXTURE COAT SHOULD BE APPLIED AFTER POST FLANGE INSTALL



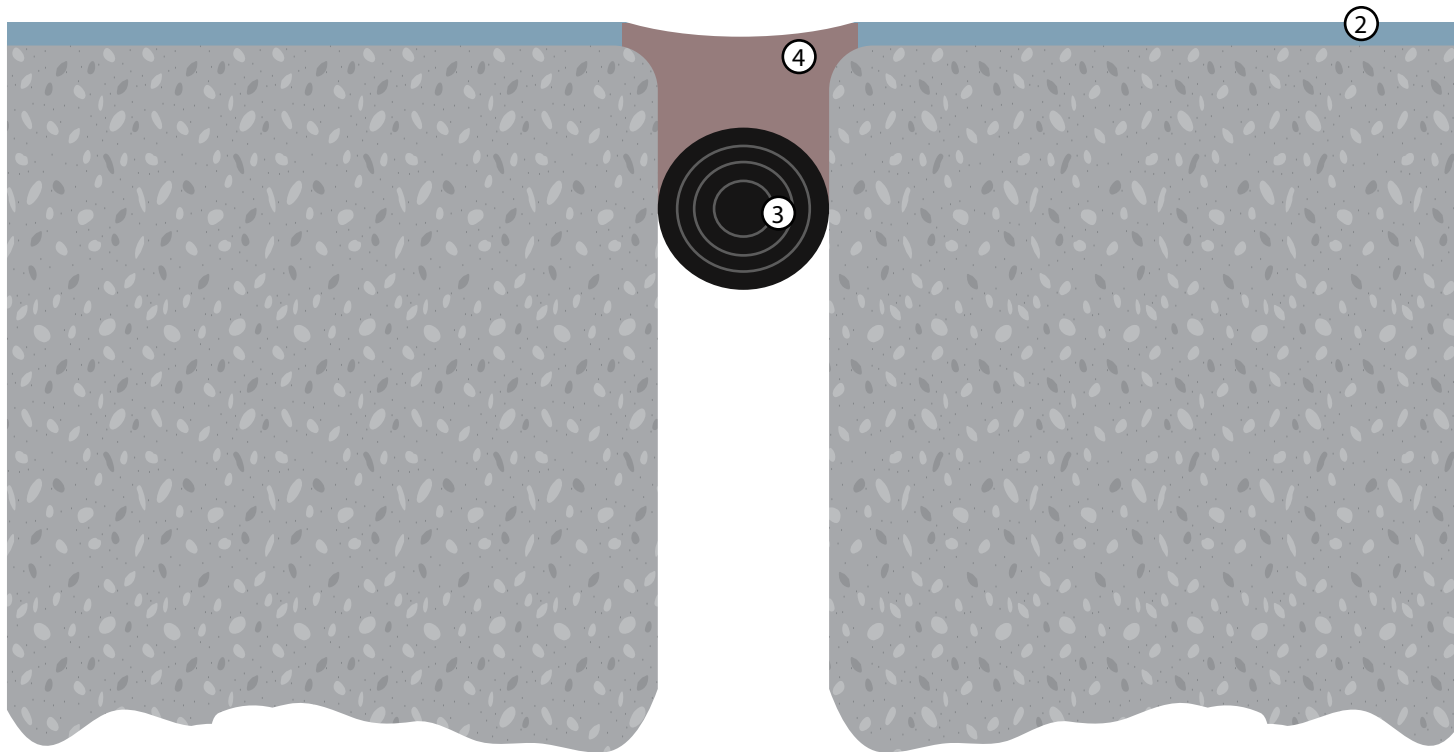
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KEYNOTES

- ① Concrete Substrate
- ② MACoat System
- ③ Backer Rod
- ④ Polyurethane Joint Sealant (by others)



- Concrete must be a minimum 2,500 PSI.
- Concrete must be cured for a minimum 28 days.
- Concrete should be prepared to a profile equal to ICRI CSP 3.
- Refer to local building codes and standards.
- Refer to all Product and System Specifications for additional information.

REV. 9/4/20 TC

MACOAT SYSTEM - EXPANSION JOINT DETAIL

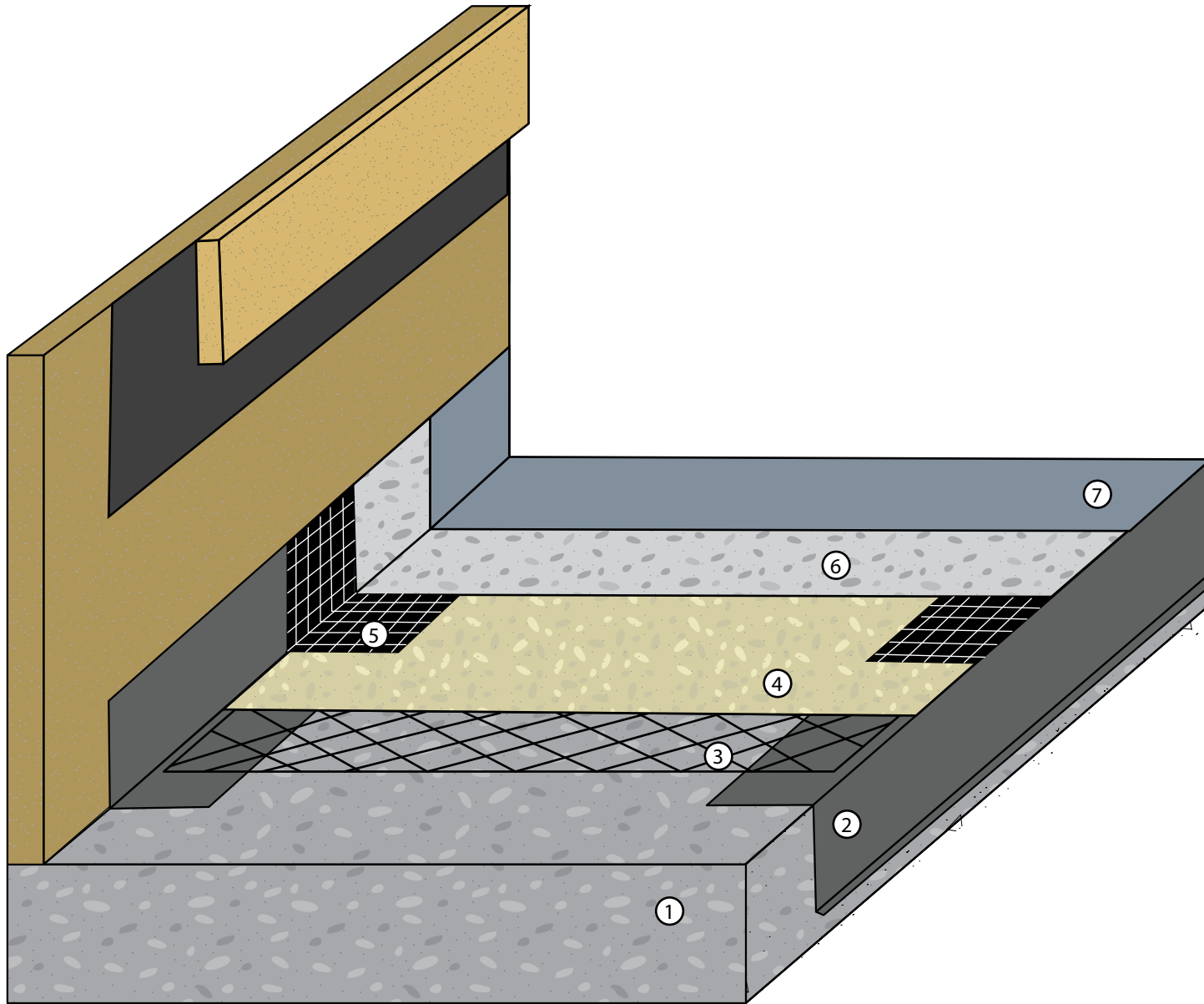
DIVISION 07 18 13
Pedestrian Traffic Coatings

SCALE : NTS



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SPECIALTY COATING SYSTEMS

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KEYNOTES

- ① Concrete Substrate
- ② Bonderized Flashing
- ③ WP-47 Fiberlath
- ④ MACoat Base Coat
- ⑤ WP Wrap
- ⑥ MACoat Slurry Coat
- ⑦ SC-10 Acrylic Topcoat

- Concrete must be a minimum 2,500 PSI.
- Concrete must be cured for a minimum 28 days.
- Concrete substrate must be prepared to a profile equal to ICRI CSP 3.
- Refer to local building codes and standards.

REV. 10/24/19 TC

WP WRAP - MACOAT STANDARD

SECTION 07 18 13
PEDESTRIAN TRAFFIC COATINGS

SCALE : NTS



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