**westcoat®****PRODUCT
SPECIFICATION****EC****EPOXY COAT**
DURABLE RESINS & HARDENERS**EC-101 Polyaspartic****100% Solids****Description**

EC-101 is a two component, 100% solids, solvent-free, clear polyaspartic. EC-101 Polyaspartic is designed to be used as a topcoat for many of the Westcoat Epoxy Systems. It provides a high gloss, fast drying, high build finish with outstanding wear resistance.

Uses

EC-101 is specified as the finish coat for use in moderate chemical environments or in moderate traffic areas. EC-101 may be applied over a variety of Westcoat epoxies, such as EC-12 and EC-34 and can also be applied over TC-60 Color Chips and TC-65 Quartz Sand and TC-62 Tidalstone Aggregate Blends. Use EC-101 on industrial floors, garage floors, decorative floors, restaurant floors, food processing facilities, automotive service areas, airplane hangars or where a high build and high sheen is desired.

Advantages

USDA/FDA Compliant • Medium Viscosity • 100% Solids • Chemical Resistant • UV Resistant
High Strength • Low VOC Content • Non-flammable (except when thinning) • Fast-Drying • Heat Resistant

Product Data

Packaging	2 gal & 10 gal kits available.	Color	Clear
Coverages	~160-400 ft ² / US gal. (Clear)	Mix Ratio	1:1 (By Volume)
VOC Content	Clear: Trace	Shelf Life	2 years in unopened packaging

Inspection

Surface must be structurally sound, dry, and free of laitance, oil, grease, curing agents, dirt, dust or other foreign material that may prevent proper adhesion. When applying EC-101 over an epoxy coating, ensure that the material is properly bonded to the substrate.

Preparation

EC-101 may be applied over Westcoat epoxies, such as EC-12 or EC-34 after the surface is dry to the touch, but no later than 24 hours (@ 72°F). If delay occurs and re-coating exceeds 24 hours, it is recommended that the surface be lightly sanded and wiped with denatured alcohol before applying EC-101. A test area should be performed to verify adhesion when re-coating. For additional information on preparation, please refer to the desired System Specification Sheet for further information regarding Surface Preparation. Surface should be prepared per industry standard.

Mixing

Premix each component separately. In a clean bucket, mix 1 part A with 1 part B, by volume of EC-101. Mix thoroughly with a low speed (400-600 rpm) drill motor for 2-3 minutes. Make sure to scrape the sides and bottom of the container during mixing. After mixing has been completed, promptly remove material from container.

DISCLAIMER: PURCHASER'S SOLE AND EXCLUSIVE REMEDY AGAINST THE MANUFACTURER OF WESTCOAT, SHALL BE LIMITED SOLELY TO THE REPLACEMENT OF ANY DEFECTIVE MATERIAL OR A PAYMENT BY THE MANUFACTURER IN AN AMOUNT EQUAL TO THE COST OF THE ORIGINAL MATERIAL.



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Thinning

EC-101 may be thinned with up to 50% CA-23 ThinCoat - Medium Solvent, by volume, when used as a sealer. Typically 5-10% thinning is adequate when applying as a topcoat. If thinned, it must be applied thinly enough to allow solvent to escape. Do not allow material to puddle. Thinning will increase working time.

Applying Product

Immediately after mixing, pour activated product on the substrate. Immediately squeegee and back roll the material at a rate of 160-400 ft²). **DO NOT OVER ROLL.**

For best results, apply multiple thin coats. The maximum thickness per coat should be ≤ 10 wet mils per coat or >160 ft² / gal.

Re-coating

Re-coat if needed, within 24 hours of application to insure adhesion. If a delay occurs, it is recommended that the surface be lightly sanded and wiped with denatured alcohol just before reapplication. A test area should be performed prior to all re-coats.

Dry Time

You may re-coat as soon as the surface is dry to the touch (~3 to 5 hours @ 72°F), but no later than 24 hours. Light foot traffic may be permitted in 8 hours, normal traffic in 24 hours and vehicle traffic in 72 hours. All times are based on average temperature of 72°F and 50% humidity. Dry times may increase slightly when solvent is added.

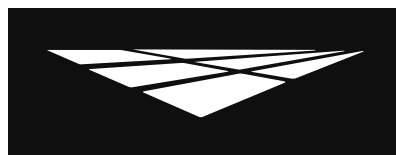
Clean Up

Uncured material can be removed with a solvent. Cured material can only be removed mechanically.

Limitations

- This product is designed for professional use only.
- Be sure to measure and mix properly.
- Exceeding the maximum thickness per coat of ≤ 10 wet mils or 160 ft² / gal may reduce the hardness of the EC-101.
- When thinned, coverages will be extended and material should never be allowed to puddle.
- Material should be preconditioned for a minimum of 24 hours at 65° to 75°F.
- Do not apply when ambient or substrate temperatures are below 50°F or above 85°F. Hot or cold weather will affect dry times.
- Be cautious of condensation, which may result in blushing or adhesion failure.
- High humidity will reduce the working time and dry time. Low humidity will increase dry time.
- EC-101 is UV Resistant. Extended UV exposure may alter the appearance and performance of the product.
- EC-101 must be cured for a minimum of 48 hours before coming in contact with water.
- Skid resistant additives are available, such as CA-30 or CA-31
- EC-101 should not be applied directly over EC-11 Water-Based Epoxy Primer.
- Do not allow Westcoat products to freeze.
- Product has odor.

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Inhalation of vapor or mist can cause headache, nausea irritation of nose, throat, and lungs. Avoid breathing vapors, it is strongly recommended that respirators are worn. Prolonged or repeated skin contact can cause slight skin irritation. All epoxies have the potential of causing skin irritations or allergic reactions. Be careful not to get on skin, clothes or in eyes. Gloves are strongly recommended. If splashed in the eye, flush with warm water and contact a physician if blurring persists. Solvent based products are extremely flammable, extinguish all pilot lights and sources of ignition such as electrical motors. Be sure to have adequate cross ventilation prior to installing.

Technical Data

Physical Properties	EC-101
Weight/gal (mix)	9.0
Gloss @60 Degree	90
Solids %/wt (mix)	100
Solids %/vol (mix)	100
Viscosity cPs (mix)	475
Viscosity KU (mix)	68
VOC gm/l (mix)	Trace
Shelf Life	2 years
Color (gardner)	1

Technical Data	EC-101
Tack Free over concrete @72°F	1 hr.
Foot Traffic over concrete @72°F	3.5 hr.
Foot Traffic -sealed surface- @72°F	5 hr.
Wheel Traffic	72 hr.
Pot Life (Gel Time) 150gm @72°F	25 min.
Heat Resistance (max)	220°F
Adhesion on steel ASTM D3359	5
Adhesion on concrete ASTM D3359	5
Impact Resistance in-lbs direct/reverse	>250 psi (concrete fails)
Hardness Shore D (ASTM D2240)	76
Pencil Hardness	2H
Reducer/Clean Up	CA-22/CA-23
Abrasion Resistance (ASTM D4060)	46 mgs

Chemical Resistance	EC-101
Muriatic Acid (31.5% HCL)	5
Sulfuric Acid (50% H2SO4)	5
Sulfuric Acid (93% H2SO4)	1
Nitric Acid (10% HNO3)	5
Sodium Hydroxide (50% NaOH)	5
Bleach (sodium hypochlorite)	5
Vinegar (3-5% acetic acid)	5
Transmission Fluid	5
Gasoline	4
Brake Fluid	5
409 Surface Cleaner	5
Pine Sol Solution	5
Blood & Body Fluids	5
Iodine Solution	5
Mustard	5
Ketchup	5/5
Red Wine	5/5
Acetone	4
Methyl Ethyl Ketone (MEK)	4
Xylene	5
Skydrol	3s
Ethanol	5
Methanol	5

Key:

5 = Best (no effect)
 4 = Softens (recovers)
 3 = Softens (no recovery)
 2 = Blistered (no recovery)
 1 = Worst Destroyed
 s = With Stain
 * Contact time > 5hrs = 1

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