

	<b>westcoat</b> <sup>®</sup> SPECIALTY COATING SYSTEMS	<b>PRODUCT SPECIFICATION</b>
<b>CA</b>	<b>ACCESSORIES</b> ADDITIVES & ACCESSORIES	<b>CA-35 Epoxy Accelerator</b>

### Description

Westcoat's CA-35 Epoxy Accelerator can be used in EC-12, EC-32, EC-34, EC-38, EC-50, EC-76 and EC-84 to improve dry times.

### Uses

CA-35 is used to speed up curing in Westcoat epoxies. It is typically used in cooler temperatures or when a faster turnaround is desired.

### Advantages

Faster Cure • Increases Hardness

Product Data			
<b>Packaging</b>	4 oz bottle	<b>Colors</b>	Clear
<b>Coverages</b>	N/A	<b>Mix Ratio</b>	1 to 4 ounces per 1.5 gal kit of mixed of epoxy
<b>VOC Content</b>	0 gm/l	<b>Shelf Life</b>	1 year in unopened packaging

### Inspection

Surface must be prepared in the proper manner that is required in the System Specification sheet for the desired epoxy application.

### Preparation

Refer to individual System Specification sheet prior to installation.

### Mixing

Mix part A&B of the epoxy together first, then add 1 to 4 ounces of CA-35 Epoxy Accelerator per 1.5 gallon kit of epoxy. Mix into epoxy with a mechanical mixer until completely combined.

### Coverage

Coverage will vary depending on the thickness of the chosen epoxy product.

### Application

Apply epoxy as stated in the particular System Specification Sheet.

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### Dry Time

Dry times will decrease by 15-25% when 4 ounces of CA-35 Epoxy Accelerator is added to a 1.5 gallon kit of epoxy. Refer to System Specification Sheet for desired epoxy, for initial dry times. Temperature and humidity will also affect dry times.

### Clean Up

Uncured material can be removed with an environmentally-safe solvent. If cured, material can only be removed mechanically.

### Limitations

- This product is designed for professional use only.
- Be sure to measure and mix properly. Be aware of the pot life of mixed epoxy.
- Do not apply in temperatures below 50°F or above 70°F. Hot or cold weather may effect dry times.
- Do not use if the temperature is above 70°F.
- Not intended for use with any other epoxy brands.
- Will cause increased ambering in the epoxy product.
- Will reduce flexibility of epoxy.
- It is strongly suggested that all limitations and attributes are disclosed to customer and end user.
- Do not use more CA-35 than recommended.

### Health Precautions

Inhalation of vapor or mist can cause headache, nausea irritation of nose, throat, and lungs. Avoid breathing vapors, it is strongly recommended that respirators are worn. Prolonged or repeated skin contact can cause slight skin irritation. All epoxies have the potential of causing skin irritations or allergic reactions. Be careful not to get on skin, clothes or in eyes. Gloves are strongly recommended. If splashed in the eye, flush with warm water and contact a physician if blurring persists.

Solvent based products are extremely flammable, extinguish all pilot lights and sources of ignition such as electrical motors. Be sure to have adequate cross ventilation prior to installing.

### Slip Precaution

Westcoat Specialty Coatings Systems highly recommends the use of a slip-resistant additive to all coatings/systems that may be exposed to wet, oily, greasy or slippery conditions. It is the end user's responsibility to provide a flooring system that meets current safety standards. Westcoat and its distributors will not be responsible for injury incurred during a slip and fall incident. For the current coefficient of friction requirements, please consult your local building codes.

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